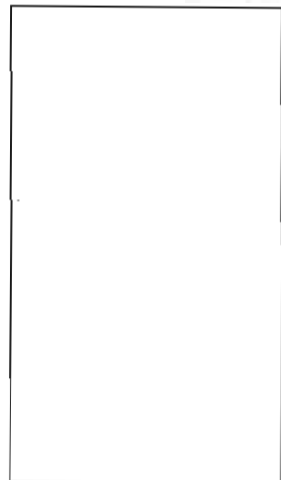
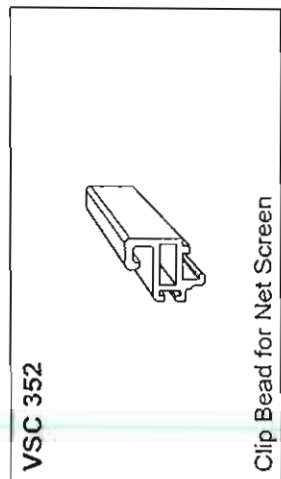
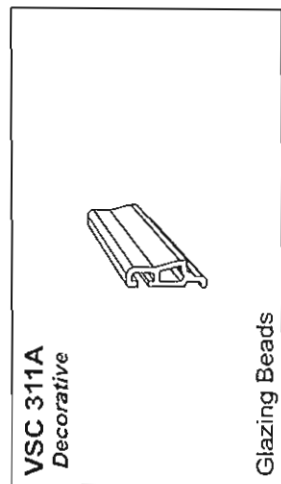
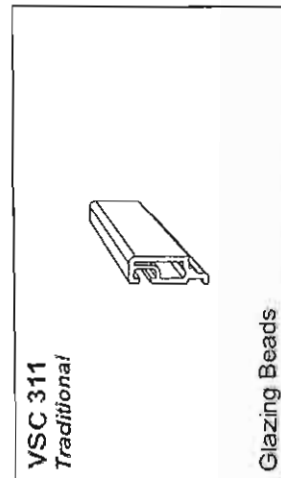
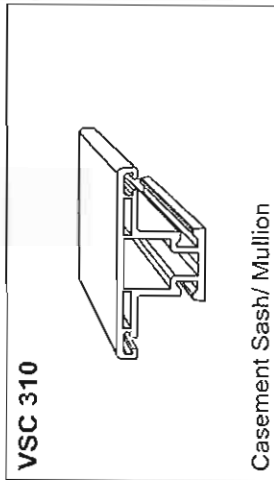
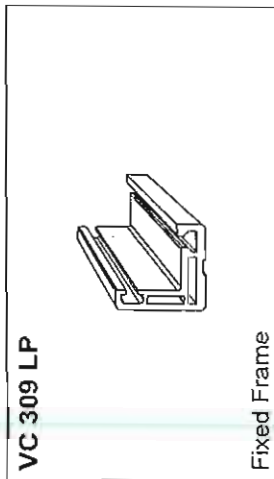
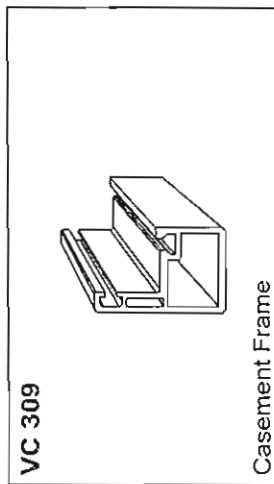
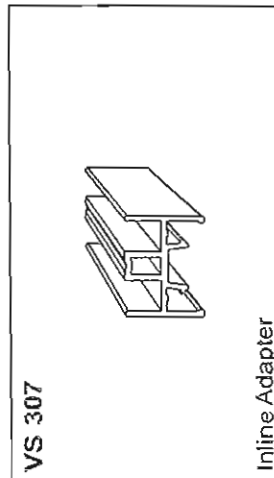
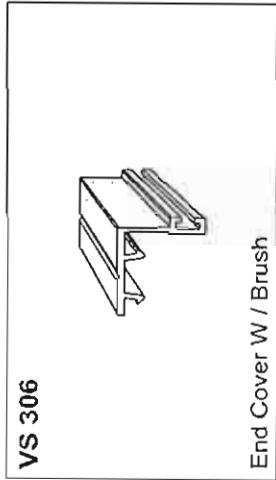
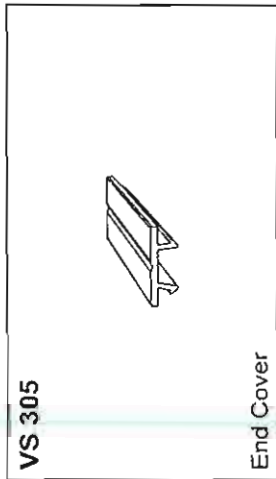
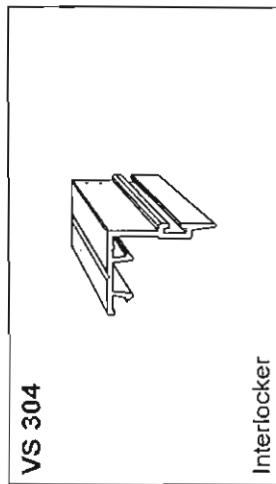
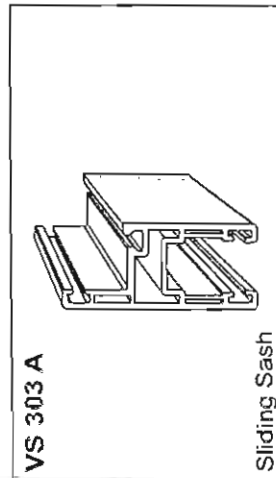
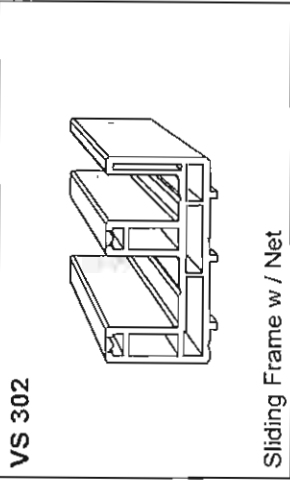
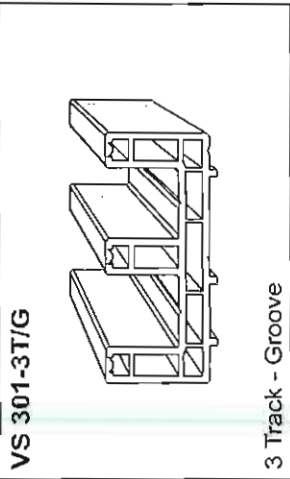
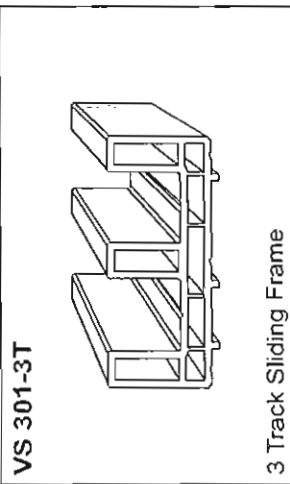
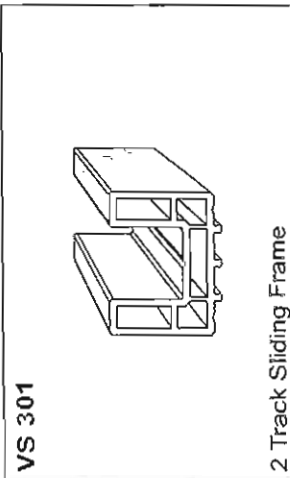


Vignet S/3000 SERIES PROFILE GUIDE

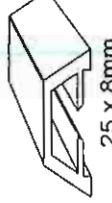
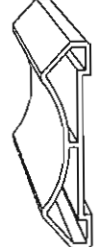
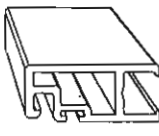
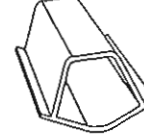
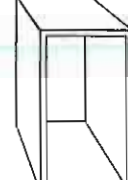
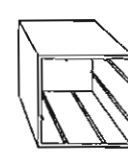
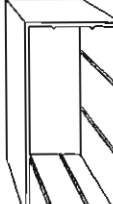
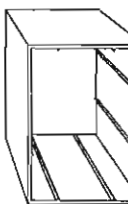
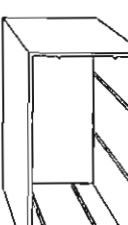
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E-Mail: info@vignet.net Web: http://www.vignet.net





ACCESSORY PROFILES

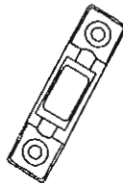
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E-Mail: info@vignet.net Web: http://www.vignet.net

AP 301 A  Muntin Bars	AP 301 B  Muntin Bar	AP 301 C  Muntin Bar	AP 303  Weather Strip for Extra Weather Protection	AP 304  Small T-Connector Trim
AP 304-B  T Cover	AP 305  Universal Connector	AP 307  31mm Bay Pole	AP 308  31mm Pole Adapter	AP 309  55mm Bay Pole
AP 310  55mm Pole Adapter	AP 311  Insect Screen Sash	AP 315 A  Universal Track Bridge	AP 316  Universal Trim Strip	AP 320  Corner Post 90 deg.
AP 321  Alternative Inline Adapter for Insect Net	AP 322  Corner Post 45 / 135 deg.	AP 323-12AL  Aluminum Protection Cover 1"x2"	AP 323-22AL  Aluminum Protection Cover 2"x2"	AP 323-31AL  Aluminum Protection Cover 1"x3"
AP 323-32AL  Aluminum Protection Cover 2"x3"	AP 323-42AL  Aluminum Protection Cover 2"x4"	AP 323-22ST  Steel Protection Cover 2"x2"	AP 323-32ST  Steel Protection Cover 2"x3"	AP 323-42ST  Steel Protection Cover 2"x4"

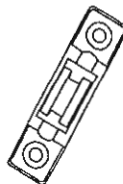
SL 3000 - Hardware



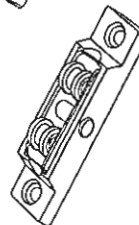
SWR 104
Single
Roller



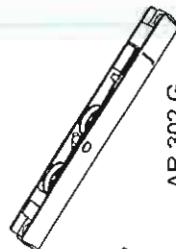
SWR 102P
Single Flat
Plastic Roller for



SWR 102G
Single Grooved
Steel Roller



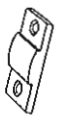
DWR 201G
Double Grooved
Steel Roller



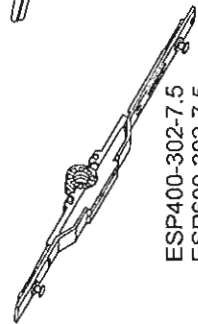
AR 302 G
Heavy Duty
Double Roller



SS-04
Heavy Duty Glider
for Screen,
Sash Stopper &
Anti Lift



ISS-03
Light Duty
Nylon Glider
for Screen

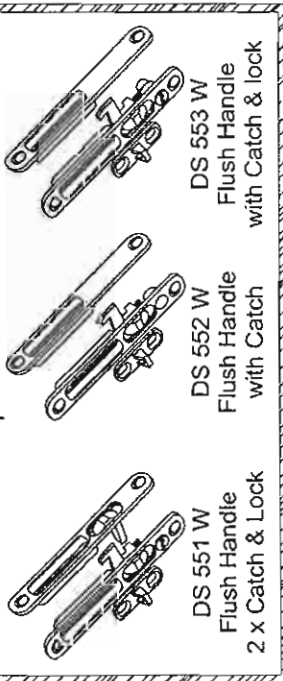


ESP400-302-7.5
ESP600-302-7.5
for Sliding

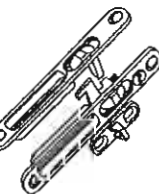


SCF 3400 L W
SCF 3400 R W
Sliding & Casement
Handle

Please inquire for these items



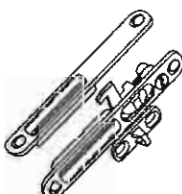
HML 105 L&R
W/B
Halfmoon
Lock



DS 551 W
Flush Handle
2 x Catch & Lock



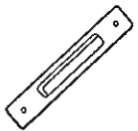
DS 552 W
Flush Handle
with Catch



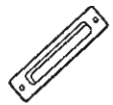
DS 553 W
Flush Handle
with Catch & lock



FH Han010
W/B
Flush Plastic
Handle



FH Han011
W/B
Flush Steel
Handle



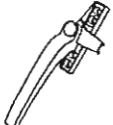
FH Han013
W/B
Flush Steel
Handle



UH Han012
W/B
Universal
Plastic Handle

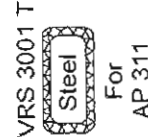


IS Han01D
W/B
Surface
Plastic Handle

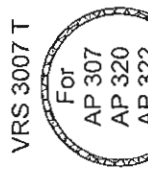
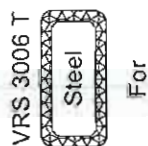


CF 301 L&R
W/B
Casement
Fastener

SL 3000 - Steel & Aluminum Reinforcement



Product Codes Ending With:
W = White, B = Black Color
DB = Dark Brown



VUG-01
Universal
Gasket



GS-302
Bubble
Gasket

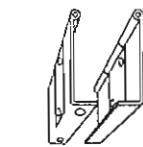


GS-303
5mm Insect
Screen
Rubber



BS-01
Brush Seal
6mm x 6mm

Gaskets / Brush



IS Net 01 W (External)
Insect Screen Hinges



SB 50 / 70
Spring
Balance



EC-316 W
Trim Strip
End Cover



VAL 305
Aluminum
Track Cover



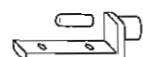
ALB-3
Anti
Lift-Block



AP 320 CC W/DB
Corner post
90 deg. End Cover



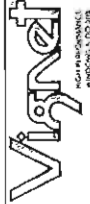
AP 322 CC W/DB
Corner post
45/ 135
deg. End Cover



SH 02
Shower Bit



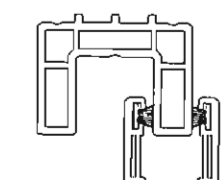
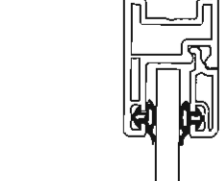
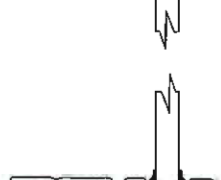
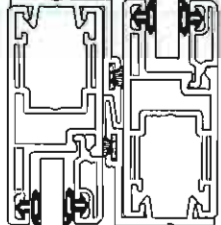
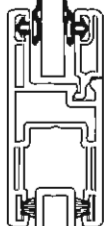
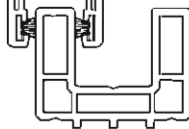
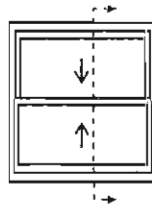
NW 1245
Nylon Packer
Washer



SL3000 SLIDING ASSEMBLY

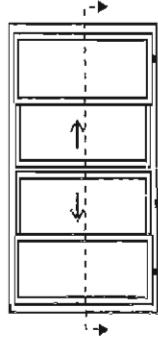
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SL 3000 - Slide / Slide Assembly Without Insect Screen



NOT TO SCALE Reinforcement Not Shown

SL 3000 - Fixed / Slide / Slide / Fixed Assembly With Insect Screen



On sliding Lighter Windows SS-04

Can be used as Roller,
Anti Lift Block and
Sash Stopper



Roller / Slider Details

To 10Kg Sash use SS 04 or SWR 104 Roller

To 15Kg Sash use SWR 102P

To 20Kg Sash use SWR 102G with VAL 305 or SP 417

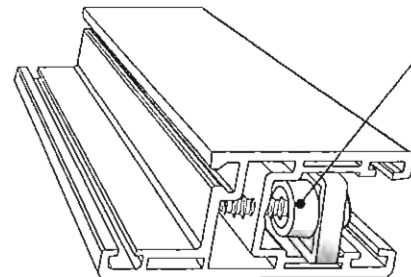
To 25Kg Sash use DWR 201G Roller with VAL 305 or SP 417

Above 25Kg Sash use AR 302G Roller with VAL 305 or SP 417

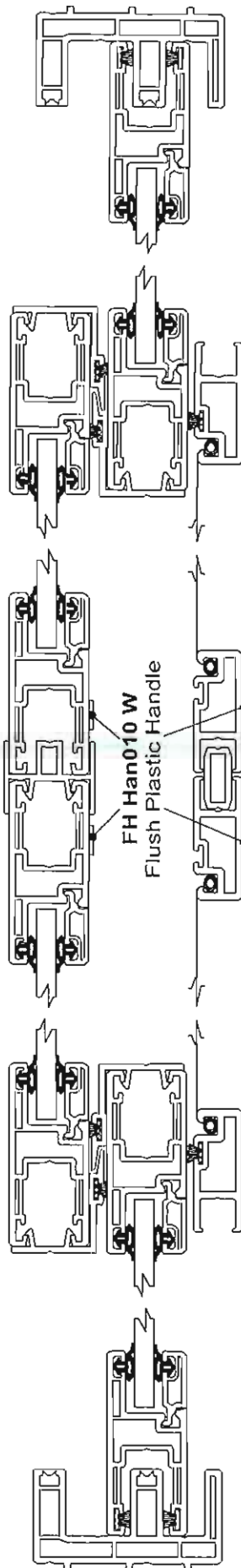
IMPORTANT:

Use NW 1245 with SWR 104, 102P, 102G & DWR 201G

This will ensure long-term and trouble-free operation.

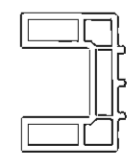


NW 1245
Nylon Packer Washer

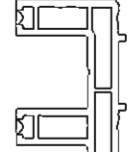


FH Han010 W
Flush Plastic Handle

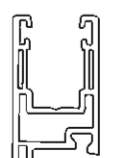
SL 3000 - uPVC Profiles



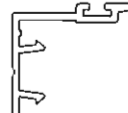
VS 301
2 Track Sliding
Frame



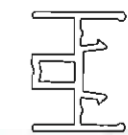
VS 302
Sliding Frame
With Net



VS 303 A
Sliding
Sash



VS 304
Interlocker



VS 307
Inline
Adapter



VSC 311
Glazing
Bead



VSC 311A
Glazing
Bead



AP 321
Alternative
Inline Adapter
for Insect Net



VS 308
Insect
Screen Sash

For complete range of SL 3000 profiles refer to page 1

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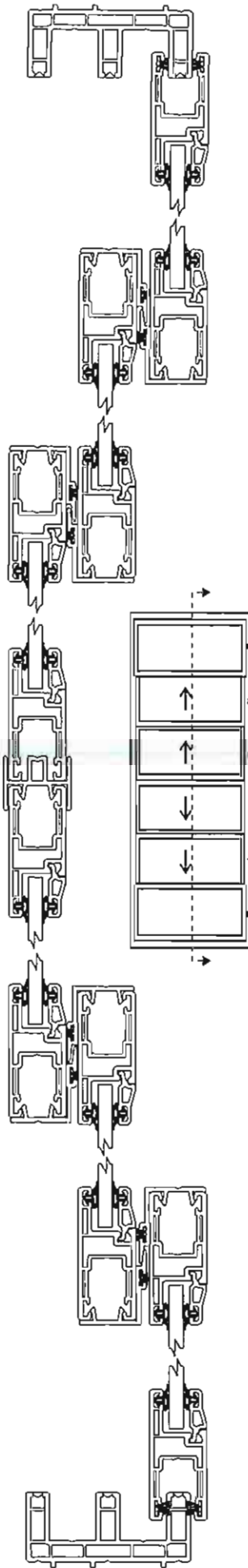
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Vignet SL3000 SLIDING ASSEMBLY

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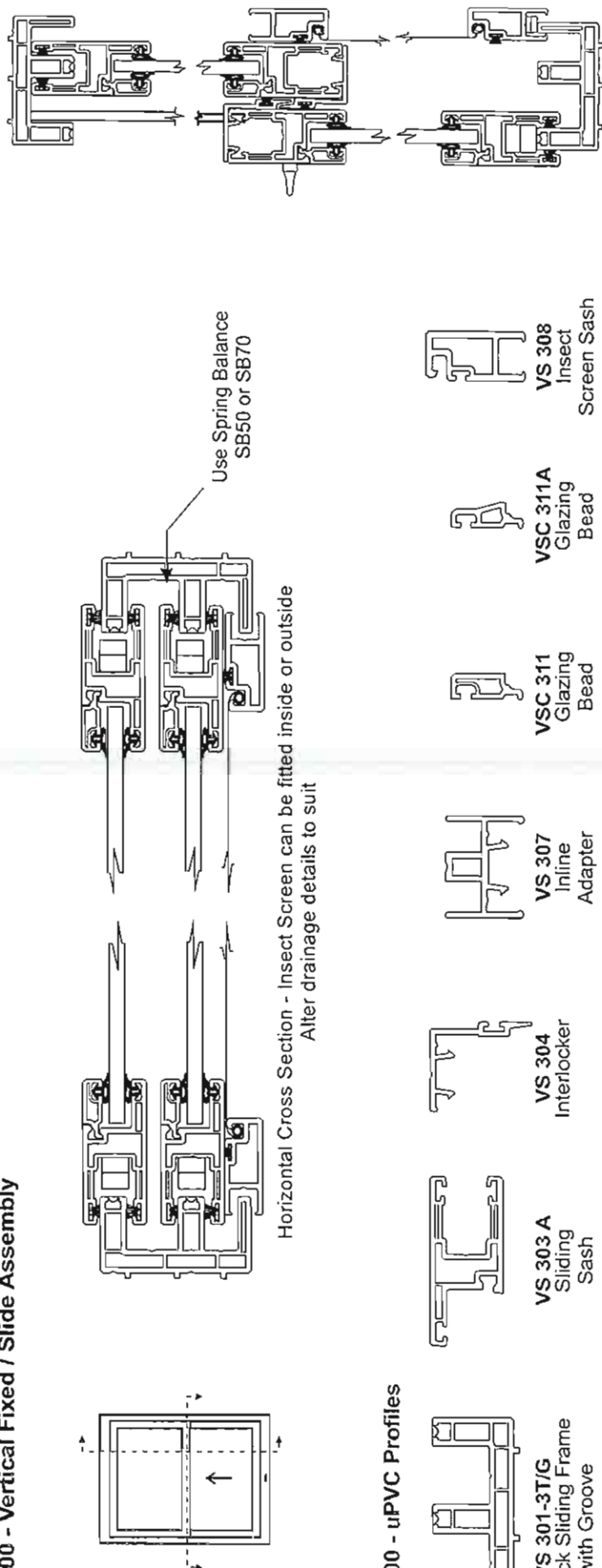
SL 3000 - 6 Sash Sliding Assembly

NOT TO SCALE Reinforcement Not Shown



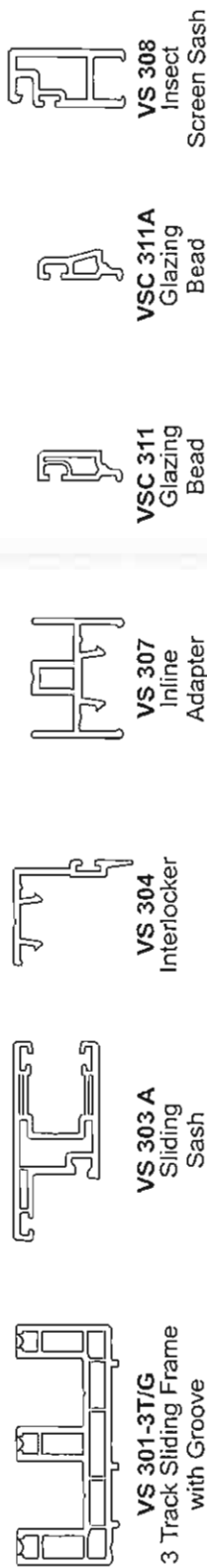
IMPORTANT: In layouts such as above VRA 304 A & VRA 321 Reinforcement must be used

SL 3000 - Vertical Fixed / Slide Assembly



Vertical Cross Section

SL 3000 - uPVC Profiles



For complete range of SL 3000 profiles refer to page 1

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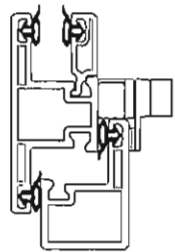
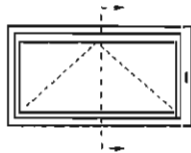
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SL3000 CASEMENT ASSEMBLY

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SL 3000 - Single Opening Assembly



NOT TO SCALE Reinforcement Not Shown

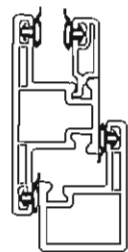
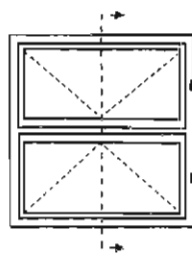
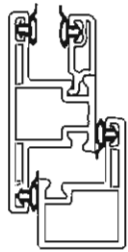
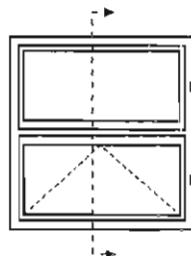
For Side Hung Sashes

Up to 400mm wide Sash use FH12 x 300
Up to 500mm wide Sash use FH12 x 400
Maximum Sash Height is 0.7m
Maximum Sash Width is 0.7m

For Top Hung Sashes

Up to 600mm high Sash use FH12 x 300
Up to 800mm high Sash use FH12 x 400
Maximum Sash Height is 0.7m
Maximum Sash Width is 0.7m

SL 3000 - One Opening / One Fixed Assembly



!!Possible also to use SL 2000
2 track as a net system!!

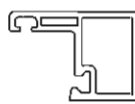
SL 3000 - uPVC Profiles



VS 301
2 Track Sliding
Frame



VS 303 A
Sliding
Sash



VC 309
Casement
Frame



VSC 310
Casement
Sash / Mullion



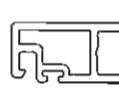
VSC 311
Small Glazing
Beads



VSC 311A
Small Glazing
Beads



VSC 352
Clip Bead for
Net Screen



VS 308
Insect Screen
Sash

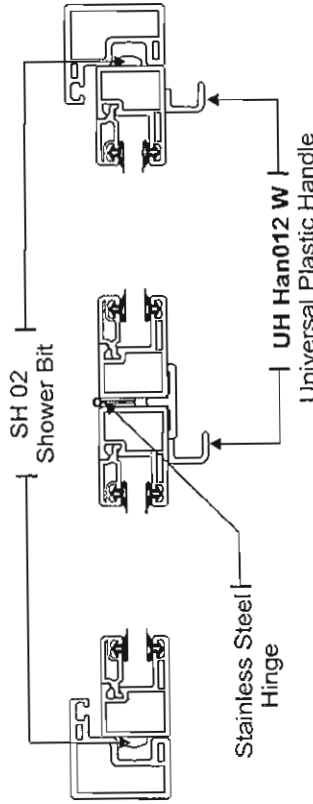
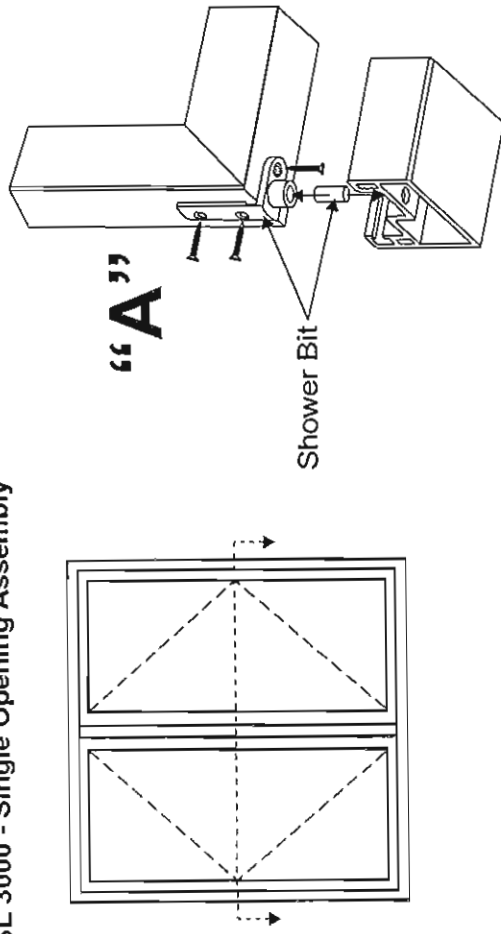
For complete range of SL 3000 profiles refer to page 1

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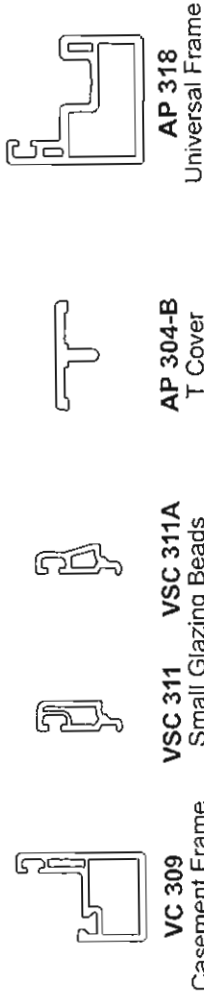
SL 3000 - Single Opening Assembly

NOT TO SCALE Reinforcement Not Shown

Maximum Sash Height is 1.8m
Maximum Sash Width is 0.5m

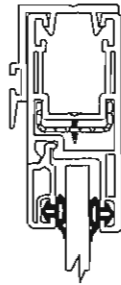


SL 3000 - uPVC Profiles



For complete range of SL 3000 profiles refer to page 1

SL 3000 - Reinforcement Details



Above 1.0 m in Height or Width
use VRS 3002 Reinforcement

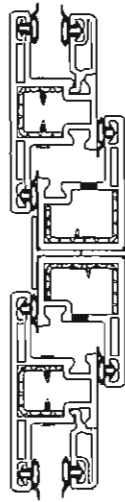


Above 1.0 m in Height
use VRS 3001T in Vertical
Members of Insect Screen

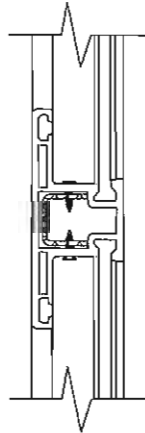
NOTE :

All reinforcements should be fixed no less than 100mm from the ends of the section and a minimum of 300mm centers using the correct size self drilling screws.

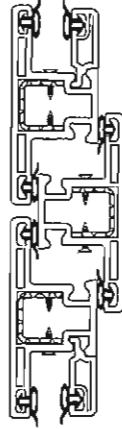
SL 3000 - Reinforcement Details



Use VRS 3006 or 3006 T in all connecting
Frame Members over 1.0m

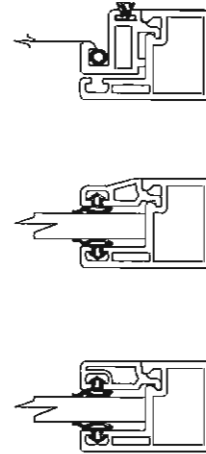
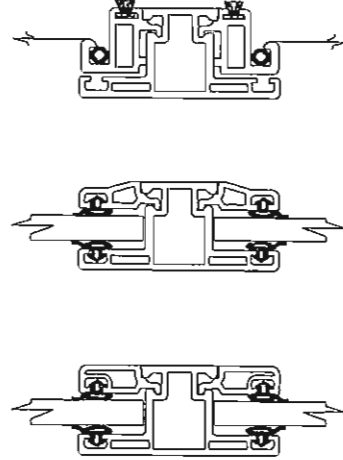
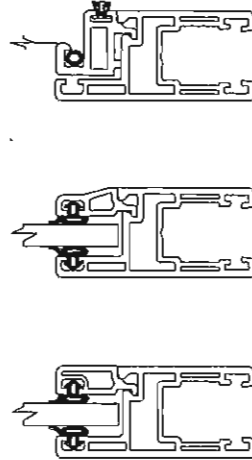


Use VRS 3004 or 3004 T in all Transom and
Mullion Frame Members over 0.8m



Use VRS 3004 or 3004 T in
all Sash Members

SL 3000 - Glazing Bead Details



For complete range of SL 3000 profiles refer to page 1

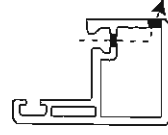
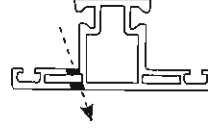
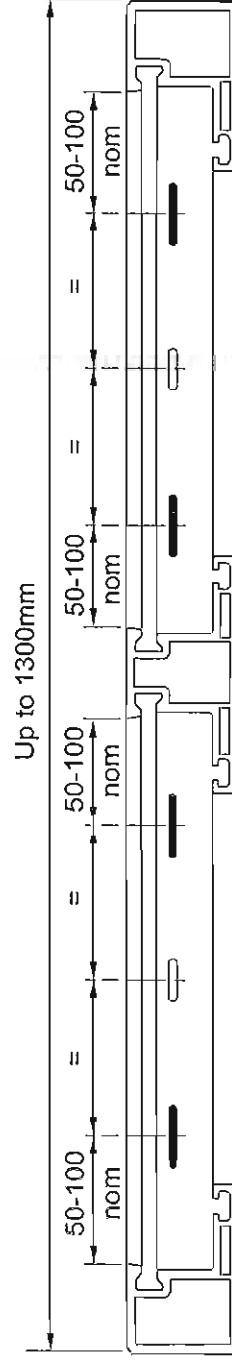
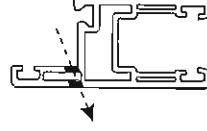
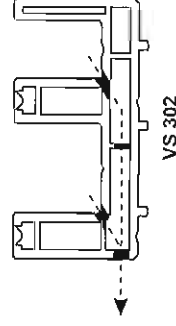
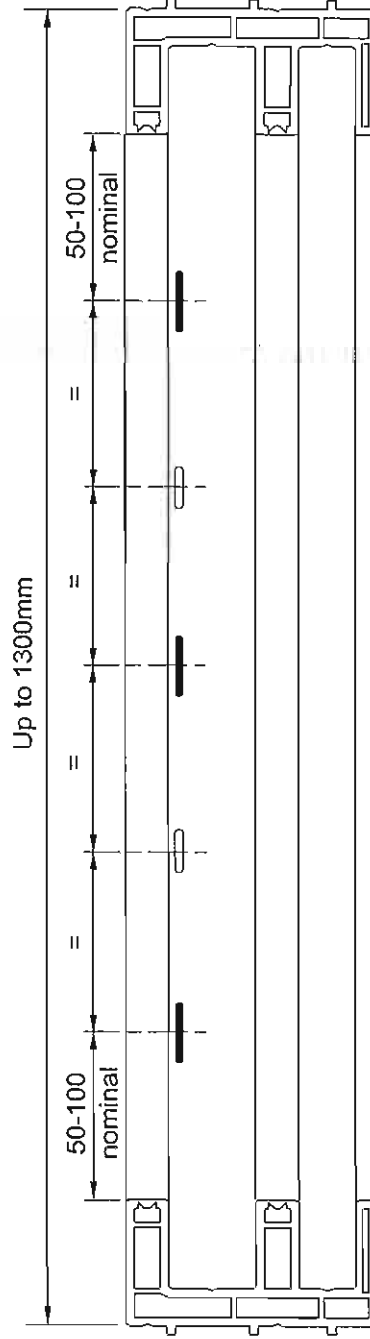
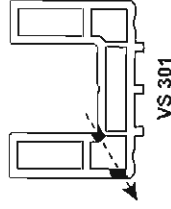
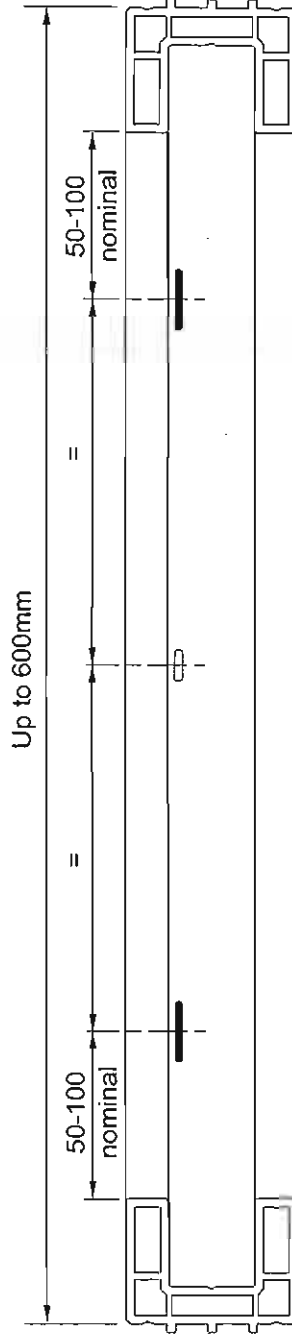
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New SL 3000 - Drainage Details

NOT TO SCALE

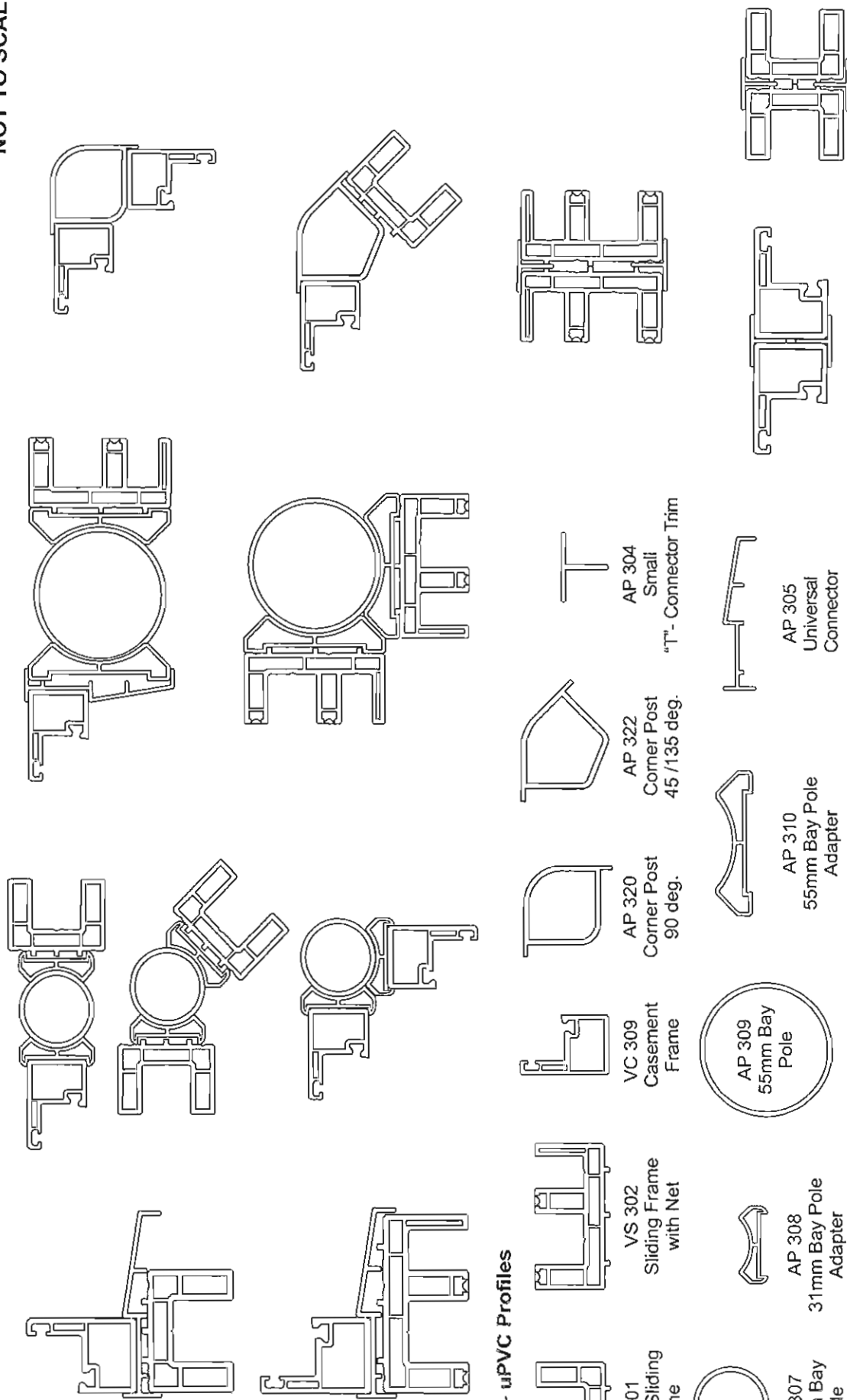
**SL 3000 - Cross Sectional
 Drainage Positions**



- Drainage slot in — must be offset from drainage slot out — by min 50mm (they must not be in line)
- Denotes Drainage In (slot 40mm x 5mm)
- Denotes Drainage Out (25mm x 5mm)(to fit DC1415 drain cover)

SL 3000 - Connection Details

NOT TO SCALE

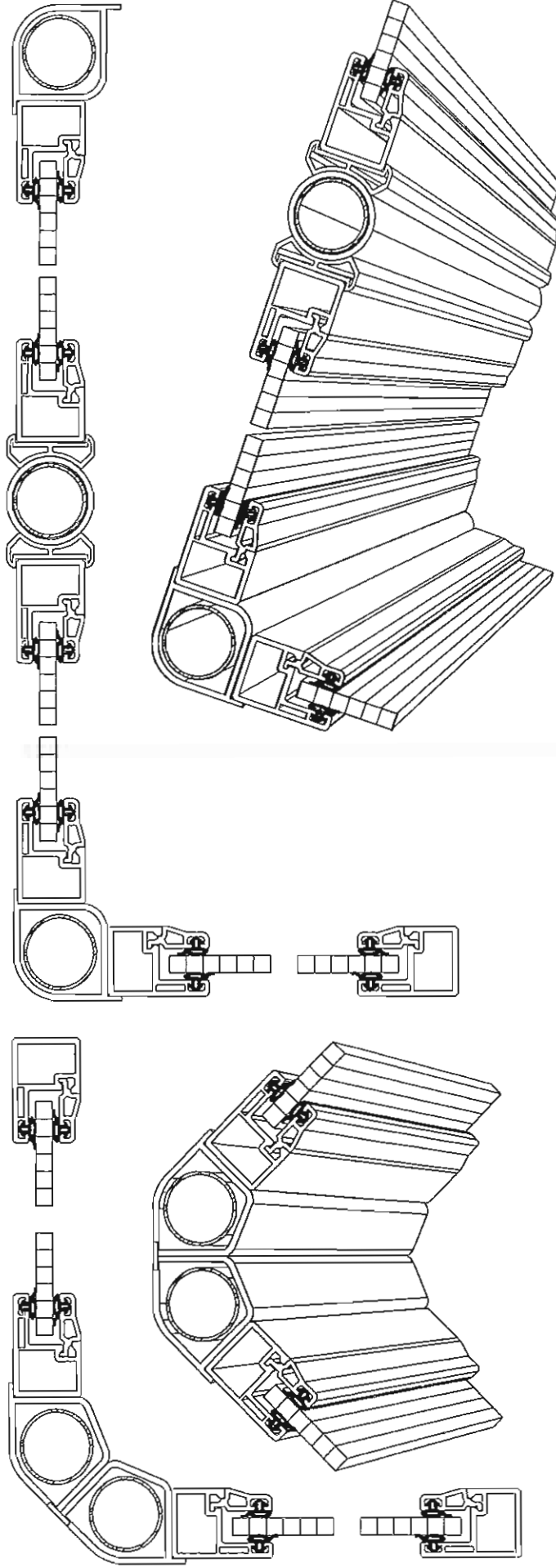


SL 3000 - uPVC Profiles

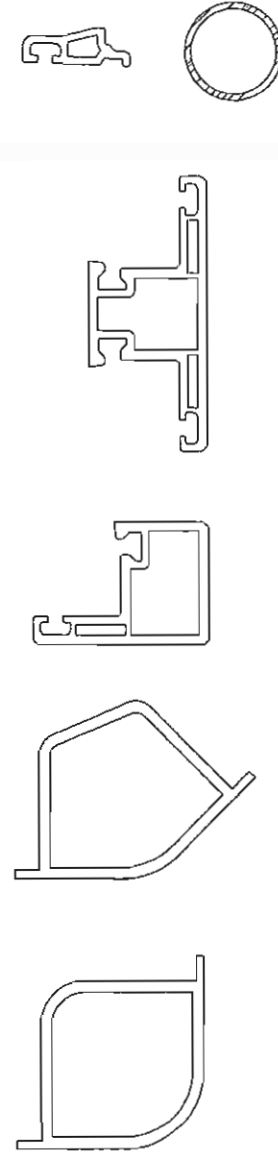
For complete range of SL 3000 profiles refer to page 1

SL 3000 - Connection Details

NOT TO SCALE



SL 3000 - uPVC Profiles

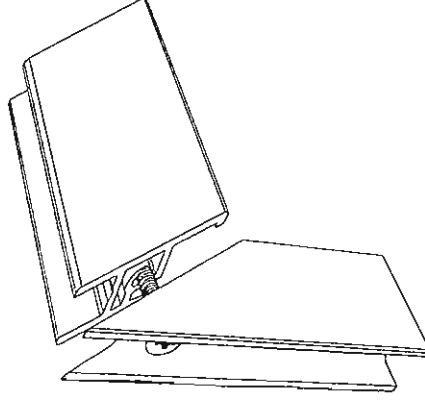
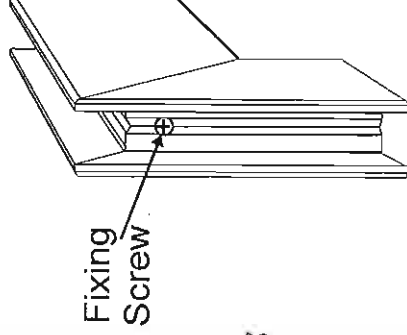
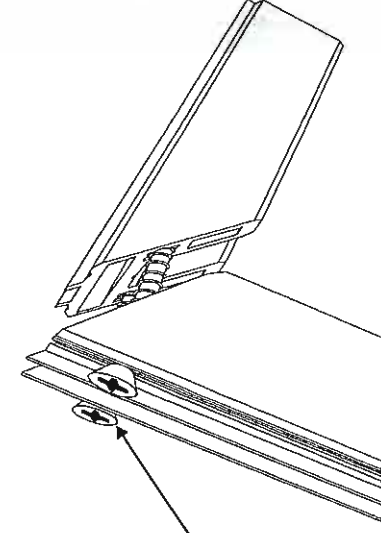
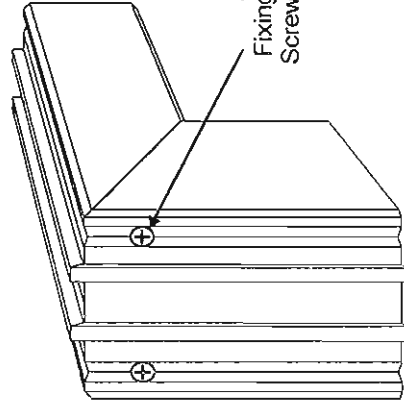


For complete range of SL 3000 profiles refer to page 1

FEATURES

E-Z - DIY FRAME

*The Ideal DIY (Do It Yourself) System.
"Just Screw it Together"*



Flexible, Versatile and very Affordable High Grade uPVC Profile System which can be used as a sliding window system on lower budget projects to compete with Steel Casement and even Jalousie windows. Complete with hardware, can be used for a variety of different designs and assembly options.

MANY APPLICATIONS:

Sliding Windows: For Lower Budget Windows not Exceeding 1.25 m in Height.

Insect Screens: To suit any type of existing window, wood, steel or Aluminum

Secondary Glazing: Fitted behind existing windows acting as sound - proofing & better protection from the elements.

In the Bedroom: Ideal for Sliding Door Wardrobes, Closets, Cupboards

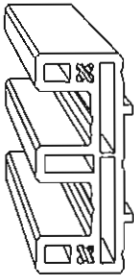
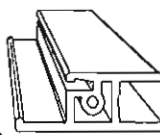
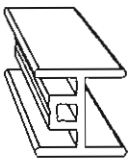
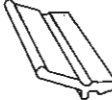
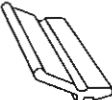
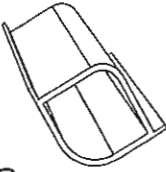
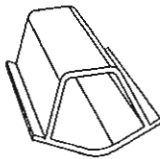
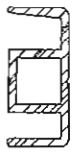
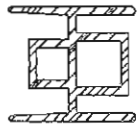
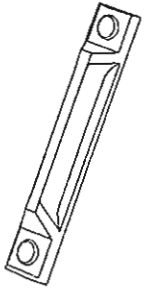
In the Bathroom: Ideal for Shower and Bath Enclosures, Cabinets

In General: Ideal for Room Dividers, Screens, Patio or Sun Shades

ALL E-Z - DIY FRAME PROFILES ARE EXTRUDED USING VIGNET TROPICAL FORMULATION - 5 YEAR WARRANTY

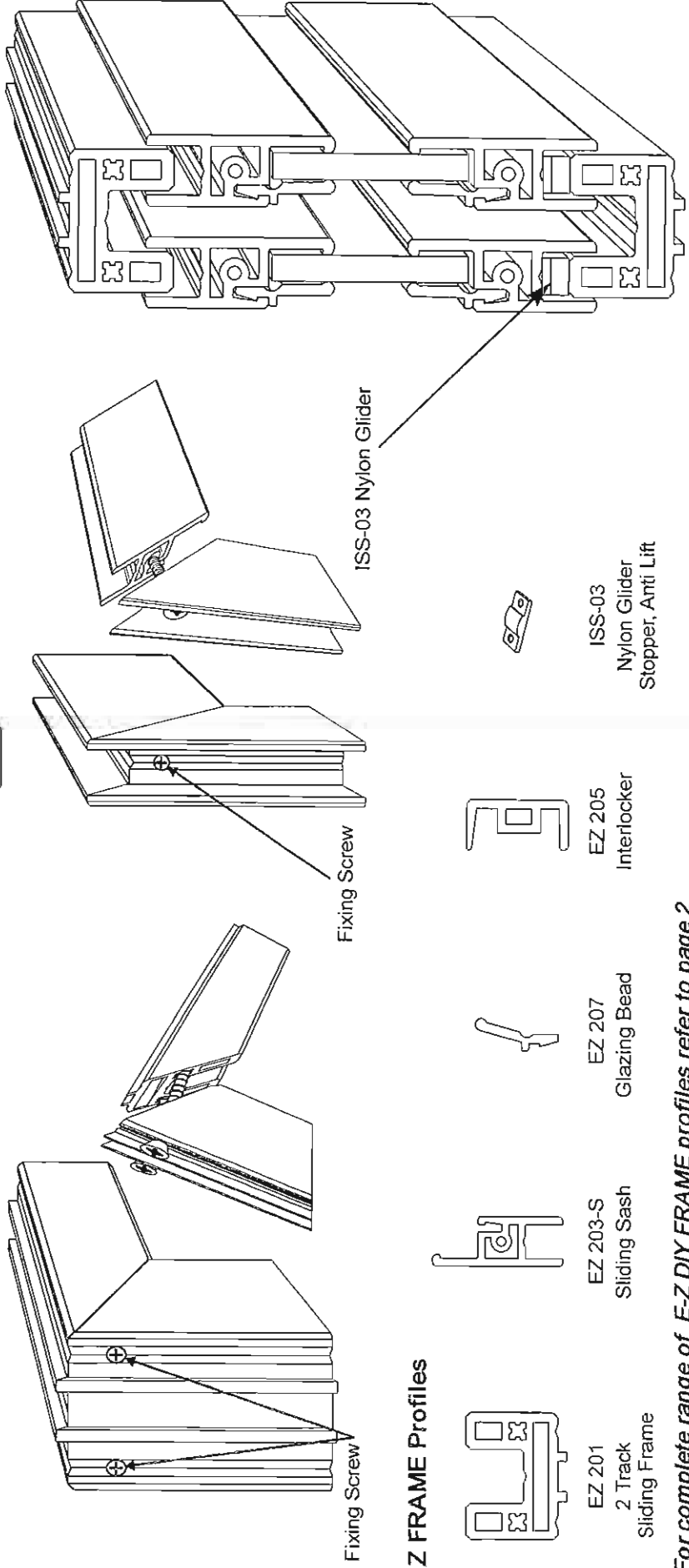
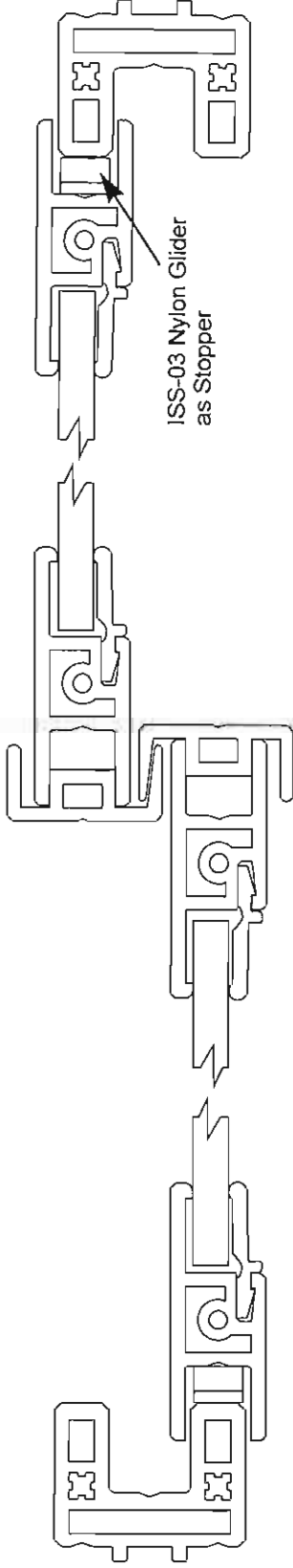
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EZ 201  2 Track Sliding Frame	EZ 202  3 Track Sliding Frame	EZ 203-S  Sliding Sash	EZ 204  Insect Net Bead	EZ 205  Interlocker
EZ 206  Inline Adapter for Sash	EZ 207  Glazing Bead 15 deg. (for Panel from 4.0 to 6.5)	EZ 208  Glazing Bead 20 deg. (for Panel from 3.0 to 5.0)	AP 304  Small T-Connector Trim	AP 307  31mm Bay Pole
AP 308  31mm Pole Adapter	AP 320  Corner Post 90 deg.	AP 321  Alternative Inline Adapter for Insect Net	AP 322  Corner Post 45 / 135 deg.	VRA 205 W  Aluminum Interlocker For window Height above 1.1mtr.
VRA 206 W  Aluminum Inline Adapter For window Height above 1.1mtr.	VRA 325 W  Aluminum Inline Adapter For Net Height above 1.1mtr.	VRS 3007 T  Steel Reinforcement for AP 307	ISS-03  Nylon Glider Stopper & Anti Lift	HML 201/W Color White HML 201/B Color Black  Sash Lock
IS HAN01D W  Surface Plastic Handle	FH HAN 010 W  Flush Plastic Handle	UH HAN 012 W  Universal Plastic Handle	GS-303  5mm Insect Screen Rubber	

E Z FRAME - Slide / Slide Assembly for Windows, Cabinets, Wardrobes

NOT TO SCALE



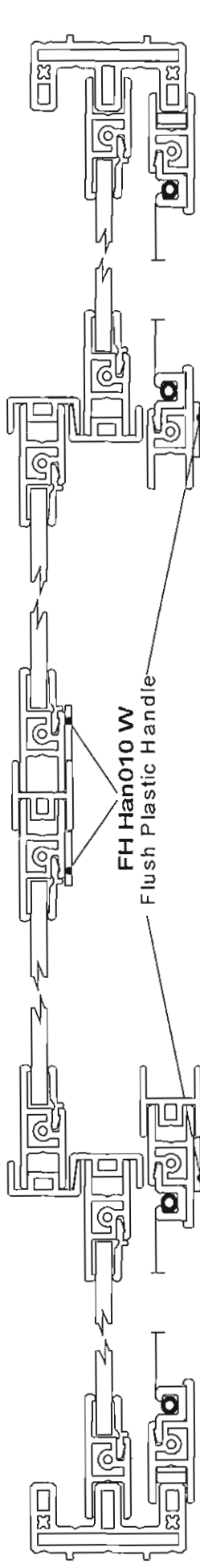
E Z FRAME Profiles

For complete range of E-Z DIY FRAME profiles refer to page 2

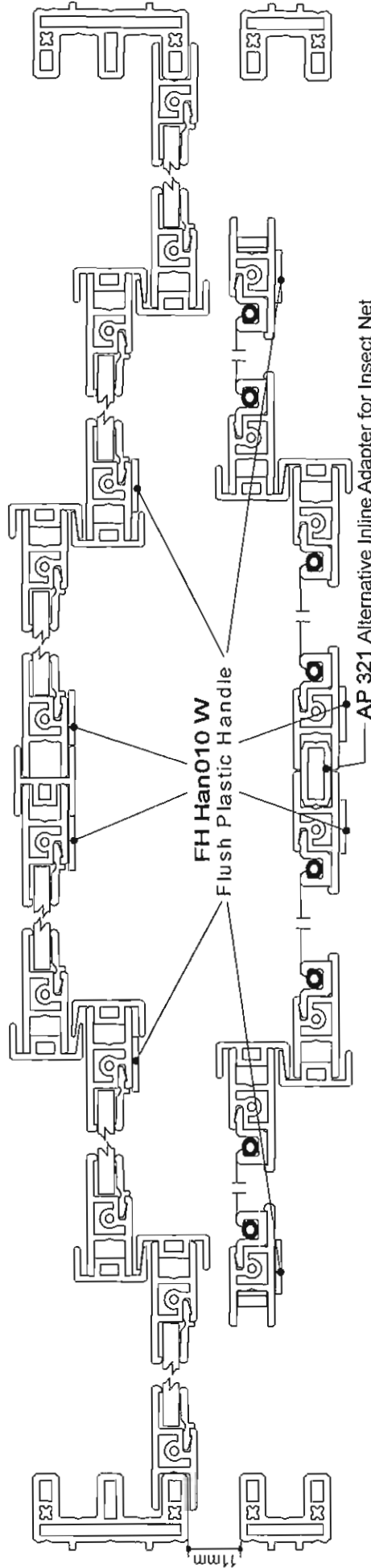
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EZ FRAME - Fixed / Slide / Slide / Fixed Assembly with Insect Screen

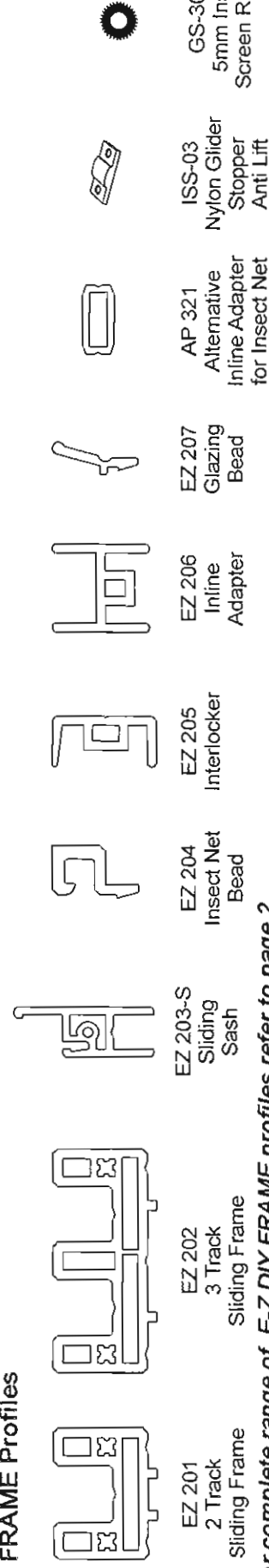
NOT TO SCALE



EZ FRAME - Fixed / Slide / Slide / Slide / Fixed Assembly with Insect Screen



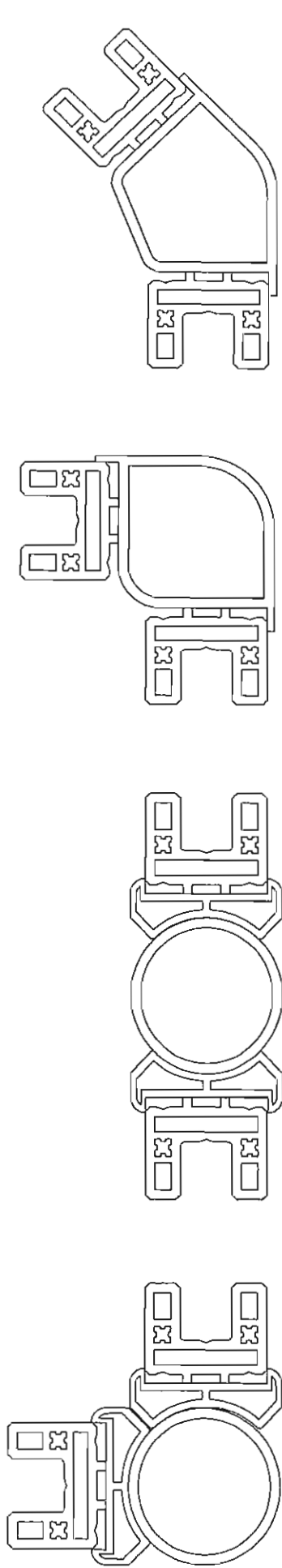
EZ FRAME Profiles



For complete range of E-Z DIY FRAME profiles refer to page 2

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General Layout & Assembly Details:



NOT TO SCALE

Fabrication & Reinforcement Information:

Maximum Window / Panel Sizes

For Sliding Windows with 4mm, 5mm or 6mm Glass

Maximum window panel width = 0.60 m increasing to 0.75 m when sash is horizontally reinforced

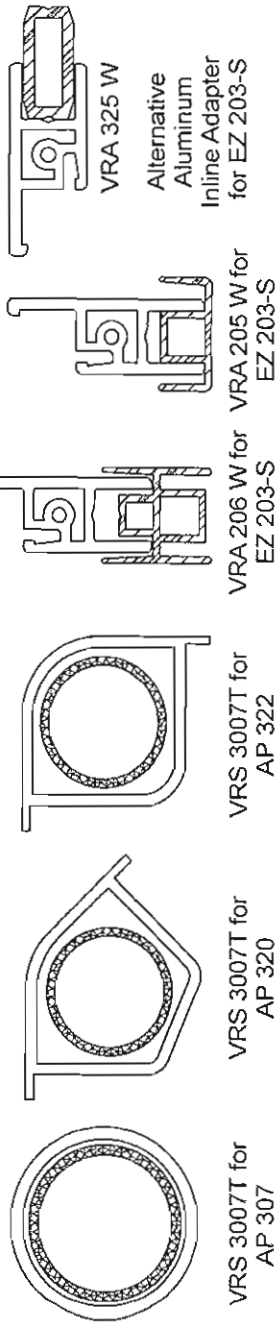
Maximum window panel height = 1.10 m increasing to 1.25 m when fully reinforced vertically using VRA 206 & VRA 205

For Sliding Wardrobes, Closets, Cupboards with 6mm Plywood Panel

Maximum wardrobe panel width = 0.80 m increasing to 1.00 m when sash is fully reinforced horizontally

Maximum wardrobe panel height = 1.80 m - sash must be fully reinforced vertically using VRA 206 & VRA 205

Reinforcement Details:



VRS 3007T for
AP 307

VRS 3007T for
AP 320

VRS 3007T for
AP 322

VRA 206 W for
EZ 203-S

VRA 205 W for
EZ 203-S

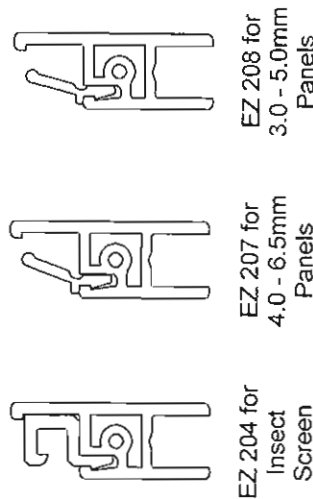
VRA 325 W

Alternative
Aluminum
Inline Adapter
for EZ 203-S

Reinforcement must be fitted in one continuous length and screwed in place using the appropriate length of self drilling screws at no less than 300mm centres and not more than 150mm from the end of the reinforcement.

For complete range of E-Z DIY FRAME profiles refer to page 2

Net & Glazing Bead Details:



EZ 204 for
Insect
Screen

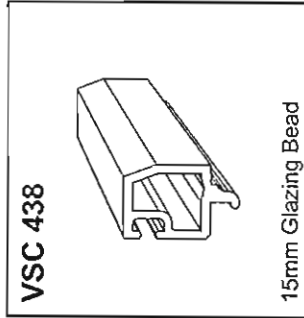
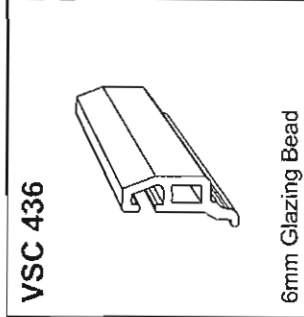
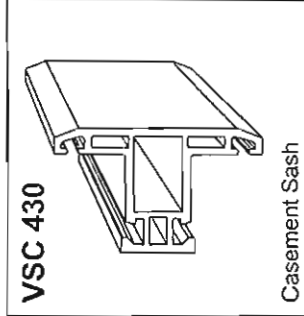
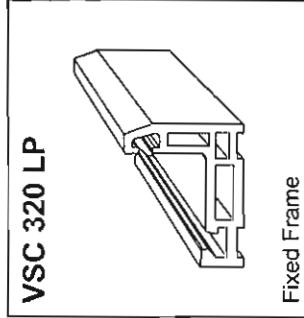
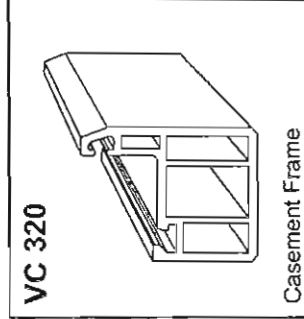
EZ 207 for
4.0 - 6.5mm
Panels

EZ 208 for
3.0 - 5.0mm
Panels

Frame Fixing Details:

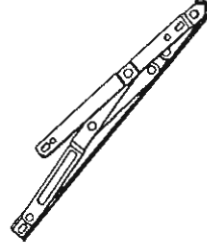
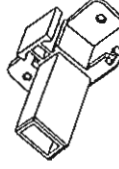
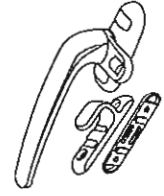
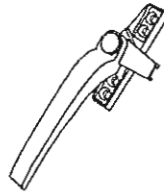
All frame members must be securely fixed to the surrounding structure using appropriately sized screws and fixings spaced no more than 400mm centres and no more than 150mm from the ends

SL 3000 Plus - Profiles

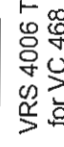
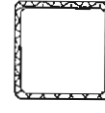
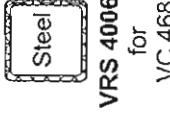
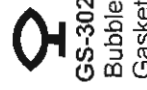
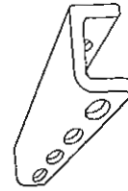
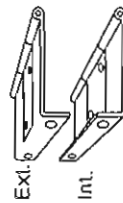


NOT TO SCALE

SL 3000 Plus - Casement Hardware



SL 3000 Plus - Insect Screen



Product Codes Ending With:
W = White, B = Black Color
DB = Dark Brown

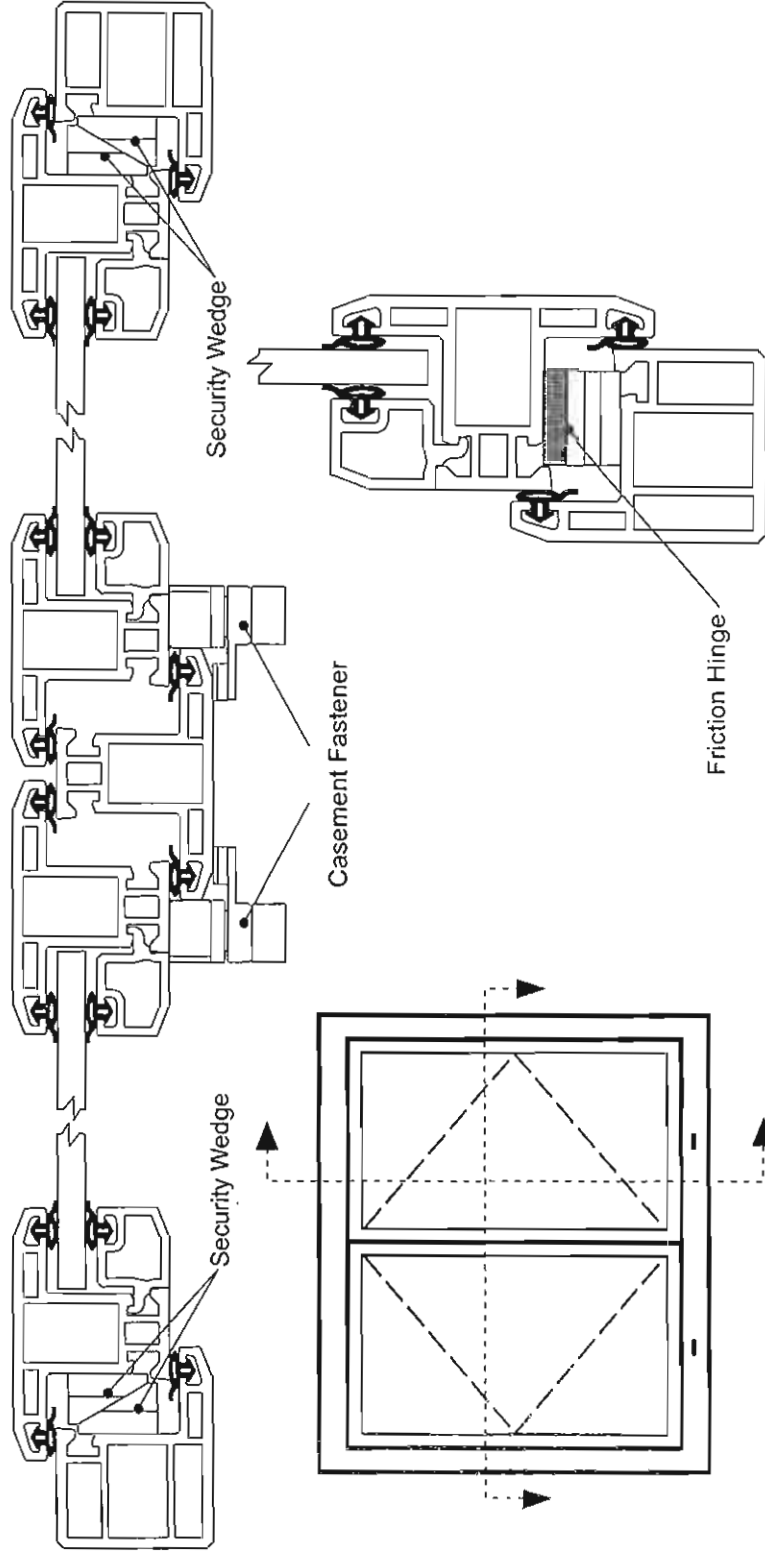
Vignet SL3000 PLUS

CASEMENT ASSEMBLY

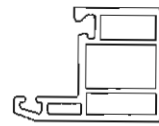
Vignet Inc. Vignet Centre, E. Rodriguez Jr. Ave.,
Libis, Quezon City, Manila, Philippines
TEL: (02) 631 2476 or (047) 491 1595 FAX: (02) 631 2469
E-Mail: info@vignet.net Web: http://www.vignet.net

SL 3000 Plus - Double Opening Assembly

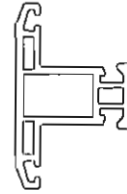
NOT TO SCALE
Reinforcement Not Shown



SL 3000 Plus - Profiles



VC 320
Casement Frame



VSC 430
Casement Sash/
Sliding Transom Mullion

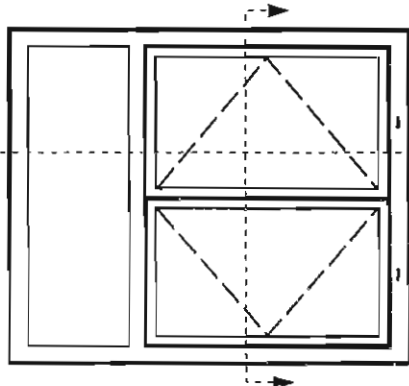


VSC 438
15mm
Glazing Bead

For complete range of SL 3000 Plus profiles refer to page 1

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June 2007 Rev 3 P2 of 5

SL 3000 Plus - Double Opening with Insect Screen Assembly



Technical Notes:

Maximum Sizes

Side Hung Sash = 600mm wide x 1200mm high

Top Hung Sash = 1000mm wide x 1000mm high

Hinges - 18mm Wide x 15mm High

Sash Width up to 400mm use FH 200

Sash Width up to 500mm use FH 350

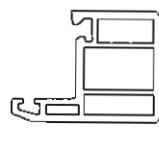
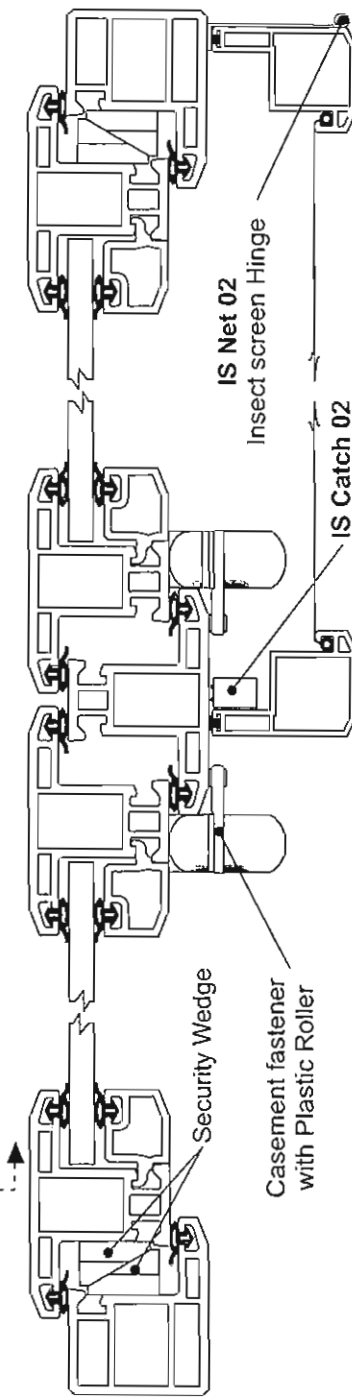
Sash Width up to 600mm use FH 500

Locks

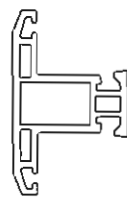
Use CF 301 L/R (Casement fastener)

or CF 410 L/R Casement Fastener w/ Plastic Roller

NOT TO SCALE
Reinforcement Not Shown



VC 320
Casement Frame



VSC 430
Sliding / Casement
Transom Mullion



VSC 438
15mm
Glazing Bead



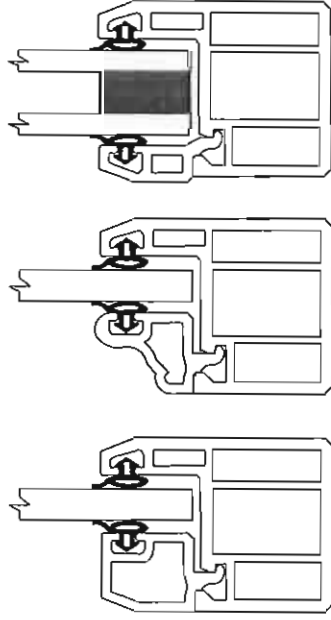
VC 468
Insect Screen
Frame

SL 3000 Plus - Profiles

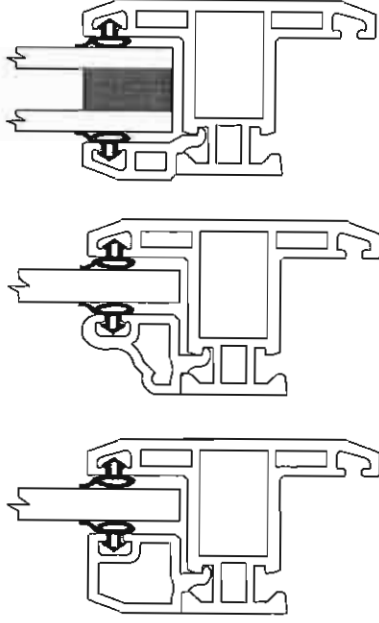
For complete range of SL 3000 Plus profiles refer to page 1

SL 4000 - Glazing Bead Details

NOT TO SCALE

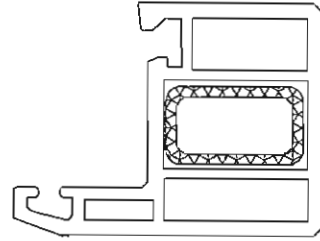


Casement Frame Glazing Options
Use VSC 438 or VSC 439 D for
Single Glazing 5mm or 6mm Panel
Use VSC 436 for 16mm Panel

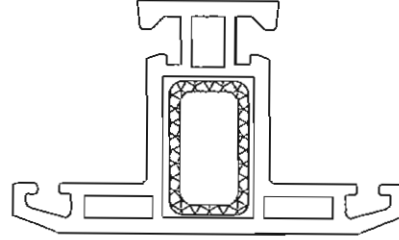


Casement Sash Glazing Options
Use VSC 438 or VSC 439 D for
Single Glazing 5mm or 6mm Panel
Use VSC 436 for 16mm Panel

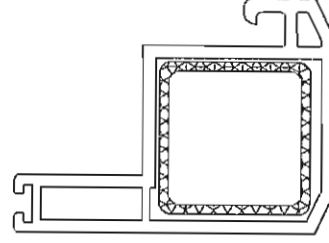
SL 4000 - Reinforcement Details



VRS 4012 T
for VC 320



VRS 4012 T
for VSC 430

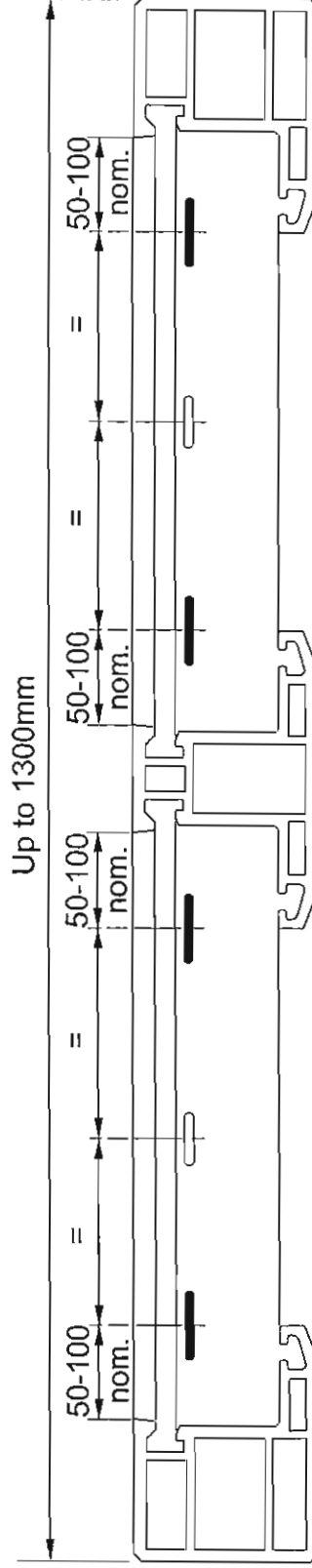
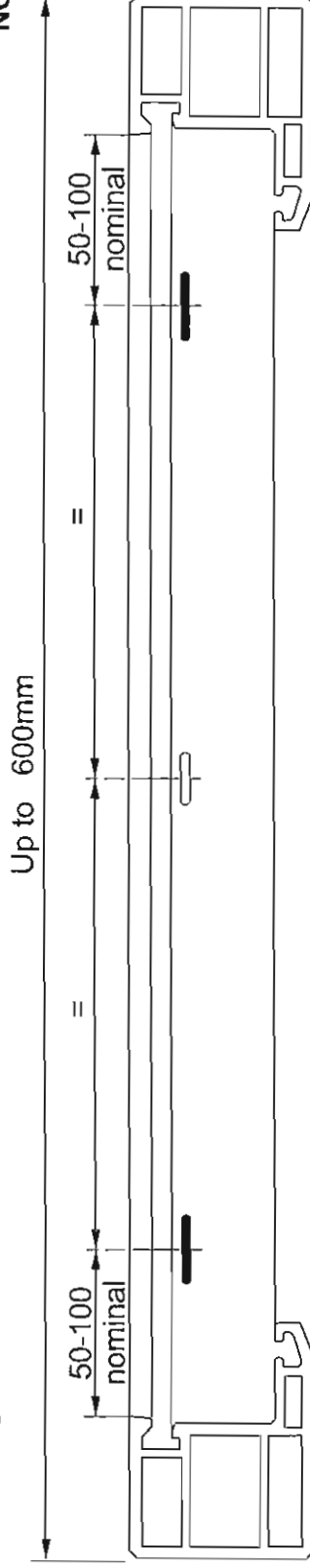


VRS 4006 T
for VC 468

For complete range of SL 3000 Plus profiles refer to page 1

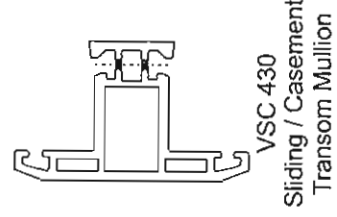
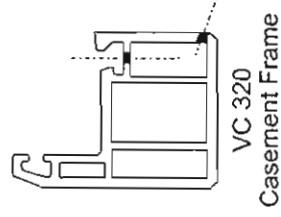
Series 3000 Plus - Drainage Details

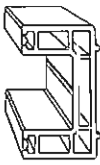
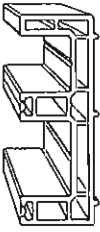
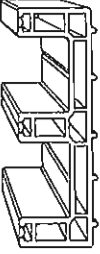
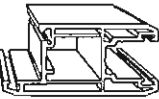
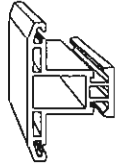
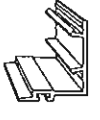
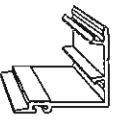
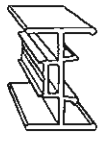
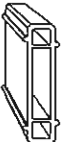
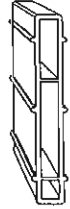
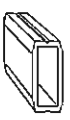
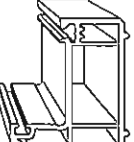
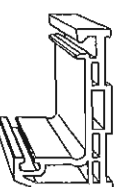
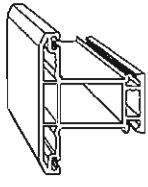
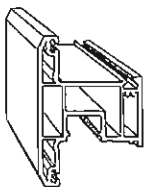
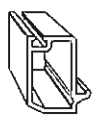
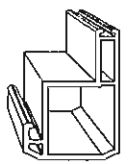
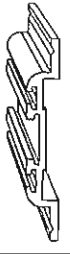
NOT TO SCALE



Drainage slot — must be offset from drainage slot — by min 50mm
— Denotes Drainage In (slot 40mm x 5mm)
— Denotes Drainage Out (25mm x 5mm) (to fit DC1415 drain cover)

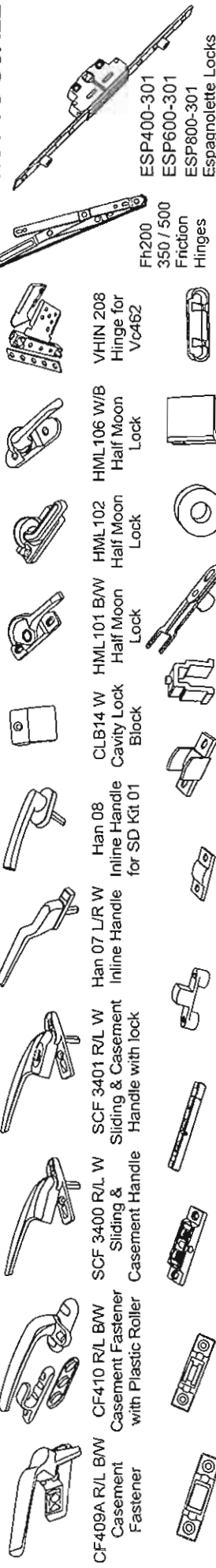
SL 3000 Plus - Cross Sectional Drainage Position



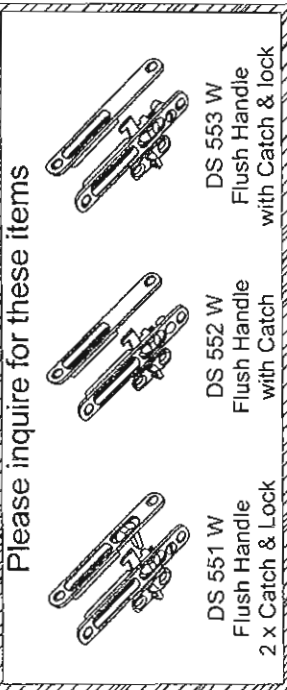
VS 420  2 Track Frame	VS 422  2 Track Frame W / Net	VS 424  3 Track Frame	VS 426  Window Sash	VS 428  Patio Door Sash	VSC 430  Mullion / Transom	VS 432  Interlocker for Window
VS 433  Interlocker for Door	VS 434  Inline Adapter	VSC 436  6mm Glazing Bead for Double Glass	VSC 524 VSC 524 D  10mm Glazing Bead for VS 428 & VSC 430 10mm Glass for VC 460, 462 & 464 Double Glass	VSC 438  15mm Glazing Bead for VS 426, 428 & 430 Single Glass VC 460, 462 & 464 Double Glass	VSC 439 D Decorative  15mm Glazing Bead for VS 426, 428 & 430 Single Glass VC 460, 462 & 464 Double Glass	VSC 440  50mm Frame Packer for VS 422/420 & VC 460
VSC 442  80mm Frame Packer for VS 420/422 & VC 460	VS 444  90mm Frame Packer for VS 424	VS 446  Screen Sash	VS 447  Inline Adapter for VS 446	VSC 450  Sliding to Casement Adapter	VSC 452  Insect Screen Bead for VS 426, 428 & VSC 430	VC 460  Casement Frame
VC 460 LP  Fixed Frame	VC 462  Casement Sash for Casement Fastener & Mullion / Transom	VC 464  Casement Sash for Espagnolette Lock	VC 466  29mm Glazing Bead for Single Glass	VC 466D  29mm Decor Glazing Bead for Single Glass	VC 468  Insect Screen Frame	AP 315 A  Universal Track Bridge

SL 4000 - Hardware

NOT TO SCALE

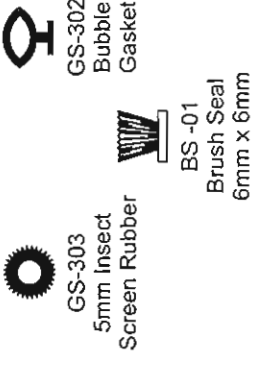


CF409A R/L BW Casement Fastener	CF410 R/L BW Casement Fastener with Plastic Roller	SCF 3400 R/L W Sliding & Casement Handle with lock	Han 07 L/R W Inline Handle	Han 08 Inline Handle for SD Kit 01	CLB14 W Cavity Lock Block	HML101 B/W Half Moon Lock	HML102 Half Moon Lock	HML106 W/B Half Moon Lock	VHIN 208 Hinge for V462	Fh200 350 / 500 Friction Hinges	ESP400-301 ESP600-301 ESP800-301 Espagnolette Locks
SWR 102P Single Flat Plastic Roller for Small Windows	SWR 102G Single Grooved Steel Roller	DWR 201G Double Grooved Steel Roller	AR 302 G Heavy Duty Double Roller	SS-04 Light Duty Nylon Glider for Screen Sash Stopper & Anti Lift	ISS-03 Light Duty Nylon Glider for Screen	ISS-03-A Light Duty Nylon Glider for Screen	SFG 02 Sliding Frame Guide	ALB-4 Anti Lift-Block	NW 1245 Nylon Packer Washer	PSS12 W Stopper	DC 1415 W Drain Cover
FH Han010 W/B Flush Plastic Handle	FH Han011 W/B Flush Steel Handle	FH Han013 W/B Flush Steel Handle	UH Han012 W/B Universal Plastic Handle	MC 03 W/B Mullion Adaptor	MC 04 W/B Mullion/Casement Adaptor	SW 01 Security Wedge	SP 417 Aluminum Track Groove	VR 424 Aluminum Track	ALB12	SB 50 / 70 Spring Balance	ESP1680-302-19 Espagnolette Lock

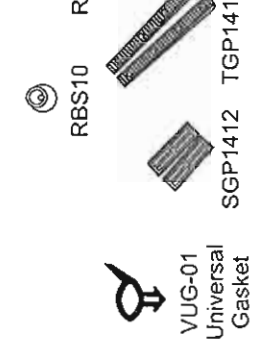


Please inquire for these items

SL 4000 - Gaskets / Brush



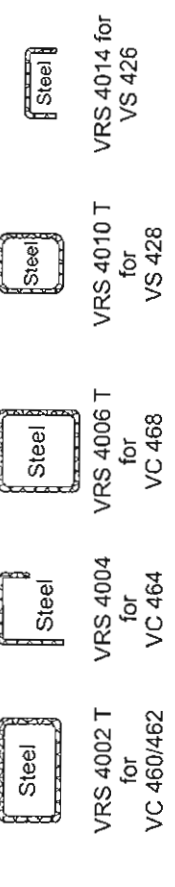
SL 4000 - Misc.



SL 4000 - Insect Screen



SL 4000 - Steel & Aluminum Reinforcement



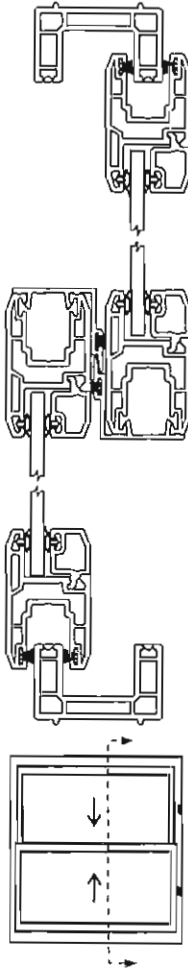
Product Codes Ending With:
W = White, B = Black Color
DB = Dark Brown

Vignet S/4000 SLIDING WINDOW ASSEMBLY

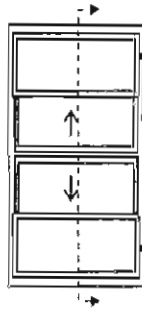
Vignet Inc. Vignet Centre, E. Rodriguez Jr. Ave.,
Libis, Quezon City, Manila, Philippines
TEL: (02) 631 2476 or (047) 491 1595 FAX: (02) 631 2469
E-Mail: info@vignet.net Web: http://www.vignet.net

SL 4000 - Slide / Slide Assembly Without Insect Screen

NOT TO SCALE Reinforcement Not Shown

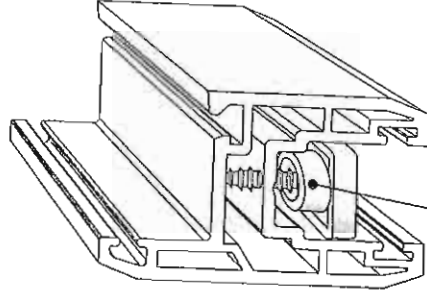


SL 4000 - Fixed /Slide / Slide / Fixed Assembly With Insect Screen

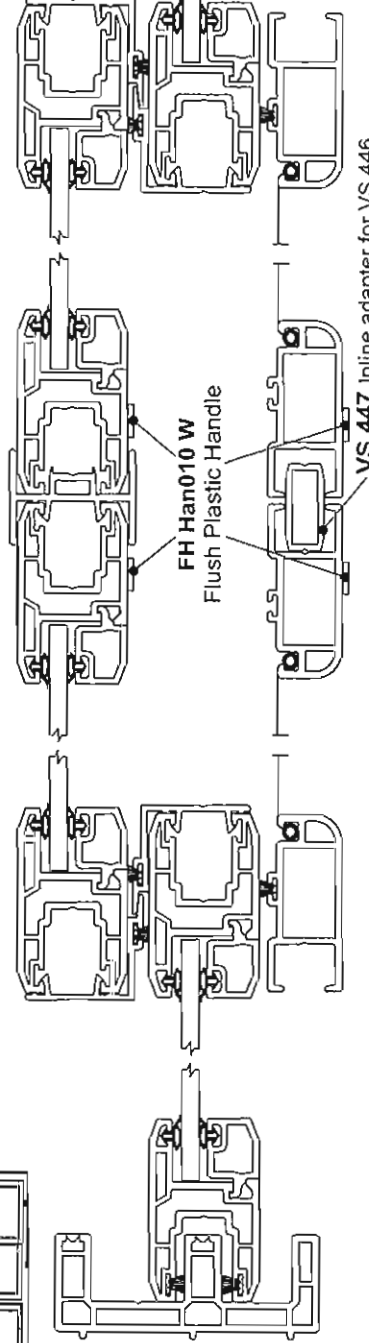


Roller / Slider Details

To 10Kg Sash use SS 04 or SWR 104 Roller
To 15Kg Sash use SWR 102P
To 20Kg Sash use SWR 102G with SP 417
To 25Kg Sash use DWR 201G Roller with SP 417
Above 25Kg Sash use AR 302G Roller with SP 417
IMPORTANT:
Use NW 1245 with , SWR 102P, 102G & DWR 201G
This will insure long-term and trouble-free operation.



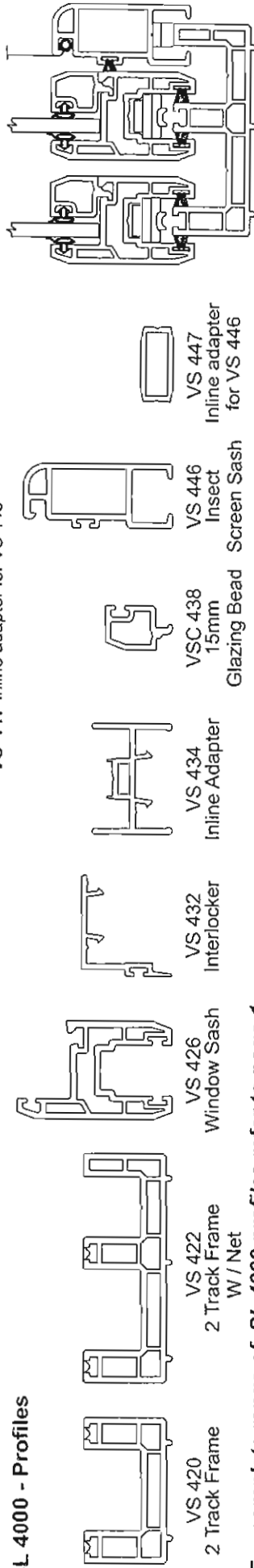
NW 1245
Nylon Packer Washer



FH Han010 W
Flush Plastic Handle

VS 447 Inline adapter for VS 446

SL 4000 - Profiles



VS 420
2 Track Frame

VS 422
2 Track Frame
W / Net

VS 426
Window Sash

VS 432
Interlocker

VS 434
Inline Adapter

VSC 438
15mm
Glazing Bead

VS 446
Insect
Screen Sash

VS 447
Inline adapter
for VS 446

For complete range of SL 4000 profiles refer to page 1

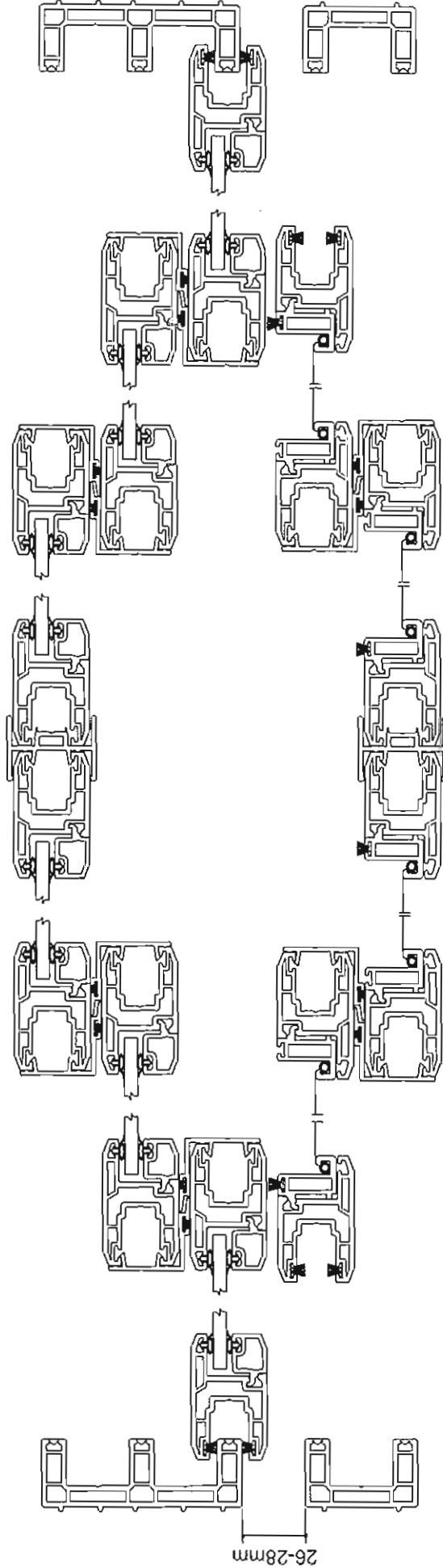
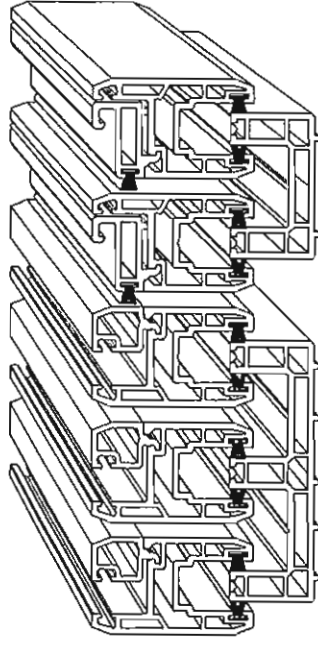
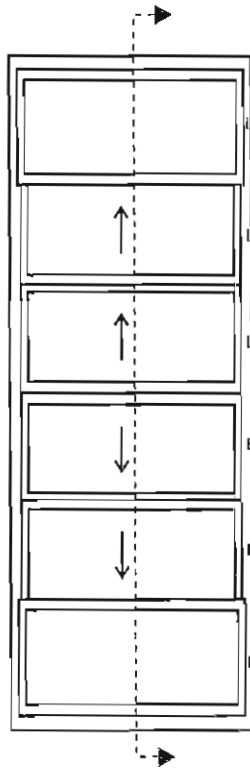
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Vignet S/4000 SLIDING WINDOW ASSEMBLY

Vignet Inc. Vignet Centre, E. Rodriguez Jr. Ave.,
Libis, Quezon City, Manila, Philippines
TEL: (02) 631 2476 or (047) 491 1595 FAX: (02) 631 2469
E-Mail: info@vignet.net Web: http://www.vignet.net

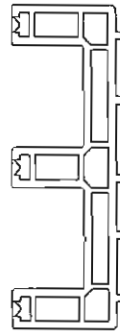
SL 4000 - 6 Sash Sliding Window Assembly with VS 420 for Insect Screen



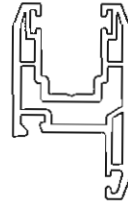
SL 4000 - Profiles



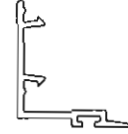
VS 420
2 Track Frame



VS 424
3 Track Frame



VS 426
Window Sash



VS 432
Interlocker



VS 434
Inline Adapter



VSC 438
15mm Glazing Bead



VSC 452
Insect Screen Bead

For complete range of SL 4000 profiles refer to page 1

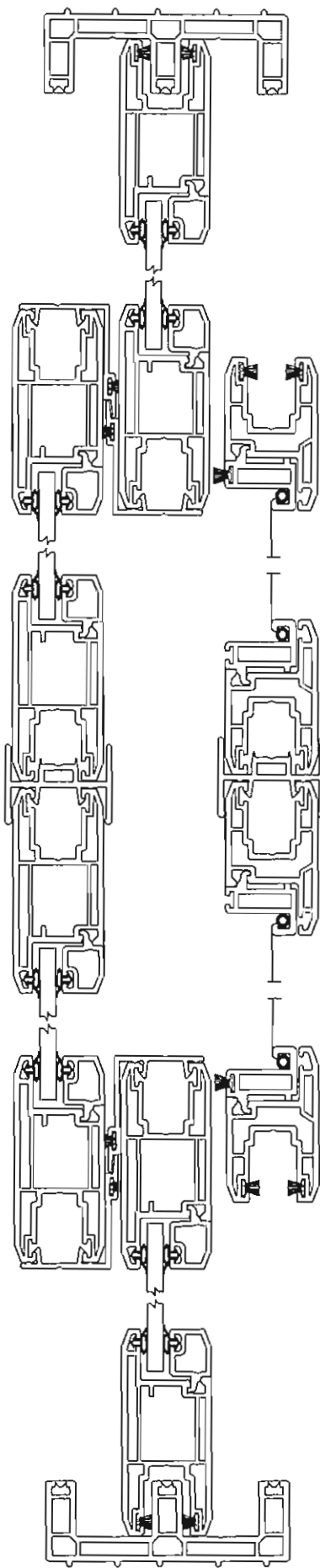
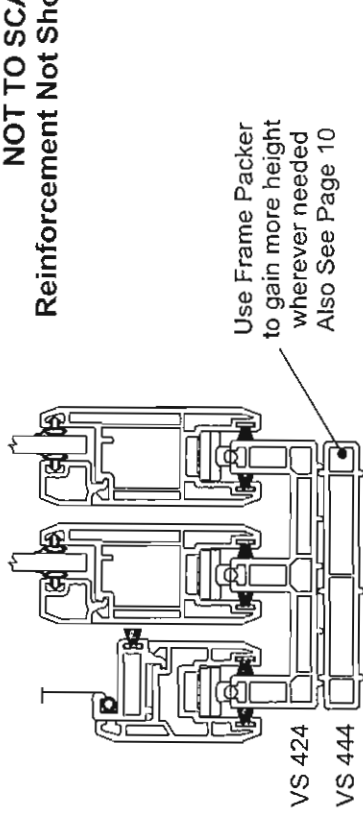
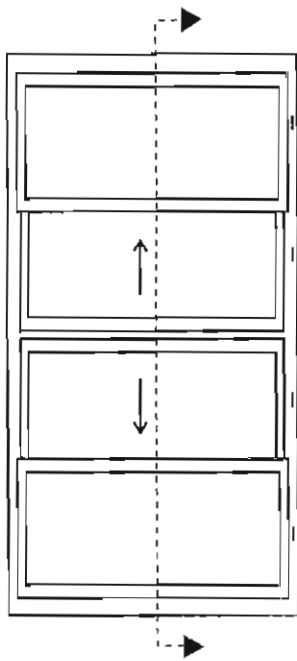
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Vignet S/4000 SLIDING DOOR ASSEMBLY

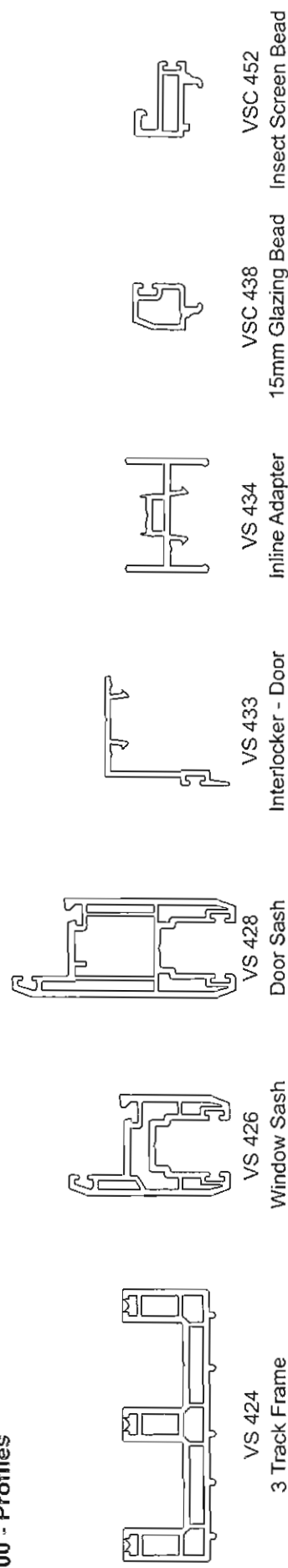
Vignet Inc. Vignet Centre, E. Rodriguez Jr. Ave.,
Libis, Quezon City, Manila, Philippines
TEL: (02) 631 2476 or (047) 491 1595 FAX: (02) 631 2469
E-Mail: info@vignet.net Web: http://www.vignet.net

SL 4000 - Fixed / Slide / Slide / Fixed Assembly With Insect Screen

NOT TO SCALE
Reinforcement Not Shown



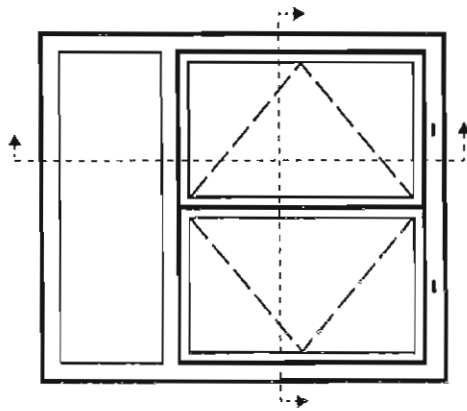
SL 4000 - Profiles



For complete range of SL 4000 profiles refer to page 1

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SL 4000 - Double Opening Assembly



Technical Notes:

Maximum Sizes

Side Hung Sash = 700mm wide x 1200mm high

Top Hung Sash = 1000mm wide x 1000mm high

Hinges - 18mm Wide x 15mm High

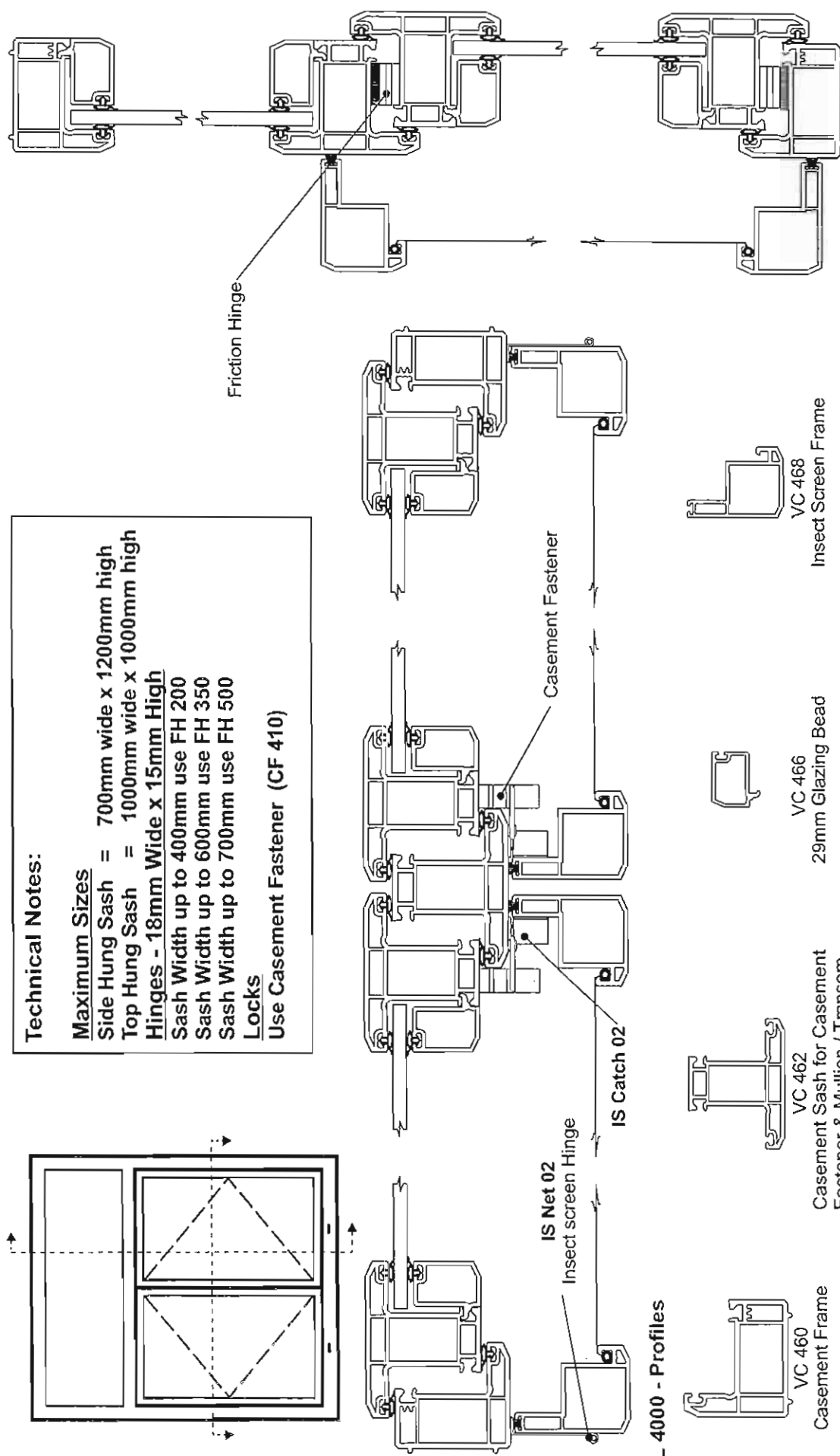
Sash Width up to 400mm use FH 200

Sash Width up to 600mm use FH 350

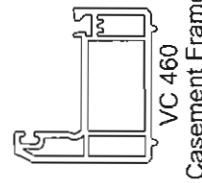
Sash Width up to 700mm use FH 500

Locks

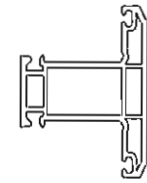
Use Casement Fastener (CF 410)



SL 4000 - Profiles



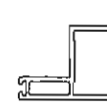
VC 460
Casement Frame



VC 462
Casement Sash for Casement
Fastener & Mullion / Transom



VC 466
29mm Glazing Bead



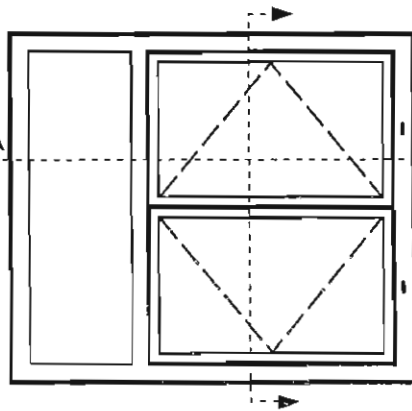
VC 468
Insect Screen Frame

For complete range of SL 4000 profiles refer to page 1

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SL 4000 - Double Opening Assembly



Technical Notes:

Maximum Sizes

Side Hung Sash = 700mm wide x 1200mm high

Top Hung Sash = 1000mm wide x 1000mm high

Hinges - 18mm Wide x 15mm High

Sash Width up to 400mm use FH 200

Sash Width up to 600mm use FH 350

Sash Width up to 700mm use FH 500

Locks

Use 19mm Backset Espagnolettes

ESP400-301, ESP600-301, ESP800-301

Espagnolette Lock

IS Net 02

Insect screen Hinge

IS Catch 02

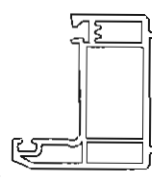
Handle

UH Han012 W

Universal Plastic Handle

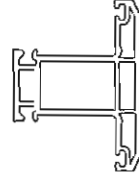
Friction Hinge

SL 4000 - Profiles



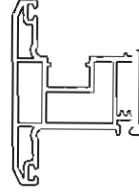
VC 460

Casement Frame



VC 462

Casement Sash Fastener & Mullion / Transom



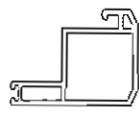
VC 464

Casement Sash for Espagnolette Lock



VC 466

29mm Glazing Bead



VC 468

Insect Screen Frame

For complete range of SL 4000 profiles refer to page 1

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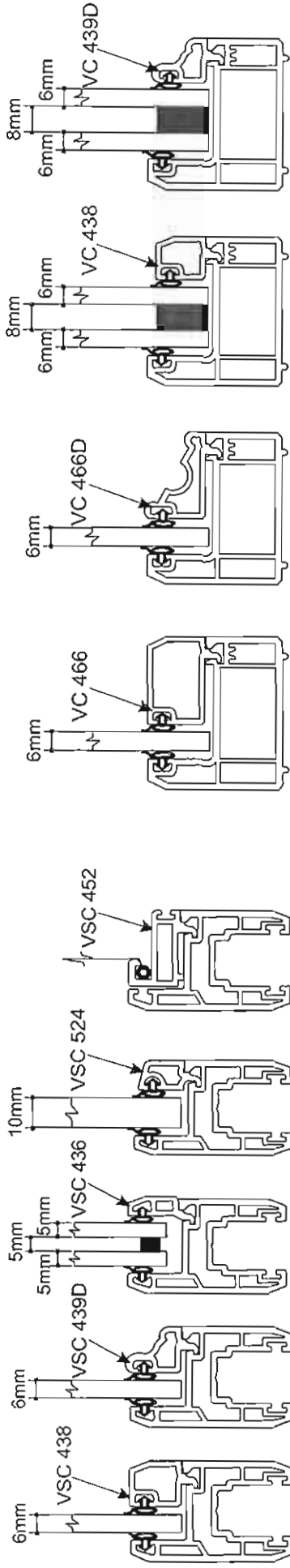
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Vignet S/4000 BEAD & REINFORCEMENT

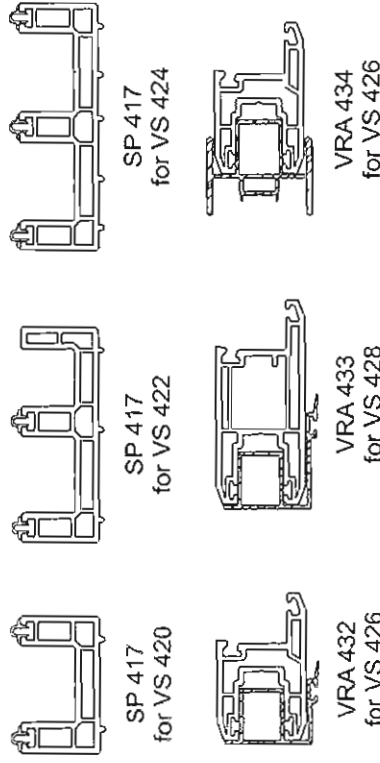
Vignet Inc. Vignat Centre, E. Rodriguez Jr. Ave.,
Libis, Quezon City, Manila, Philippines
TEL: (02) 631 2476 or (047) 491 1595 FAX: (02) 631 2469
E-Mail: info@vignat.net Web: http://www.vignat.net

SL 4000 - Glazing Bead Details

NOT TO SCALE



SL 4000 - Reinforcement Details



NOTE:

All reinforcements should be fixed no less than 100mm from the ends of the section and a minimum of 300mm centers using the correct size self drilling screws.

IMPORTANT: For Windows exceeding

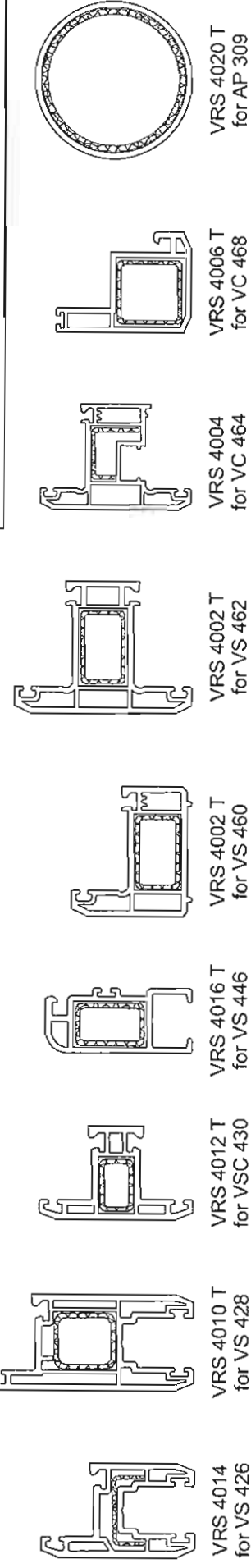
Sash Height: 1.6 m. & Sash Width: 0.8 m.

VRA 432 & VRA 434 Aluminum Reinforcement Must be used.

Always Use Tempered Glass for Doors & Large Opening Windows.

Maximum Door Height: 2.2 m.

Maximum Width: 0.9 m.



For complete range of SL 4000 profiles refer to page 1

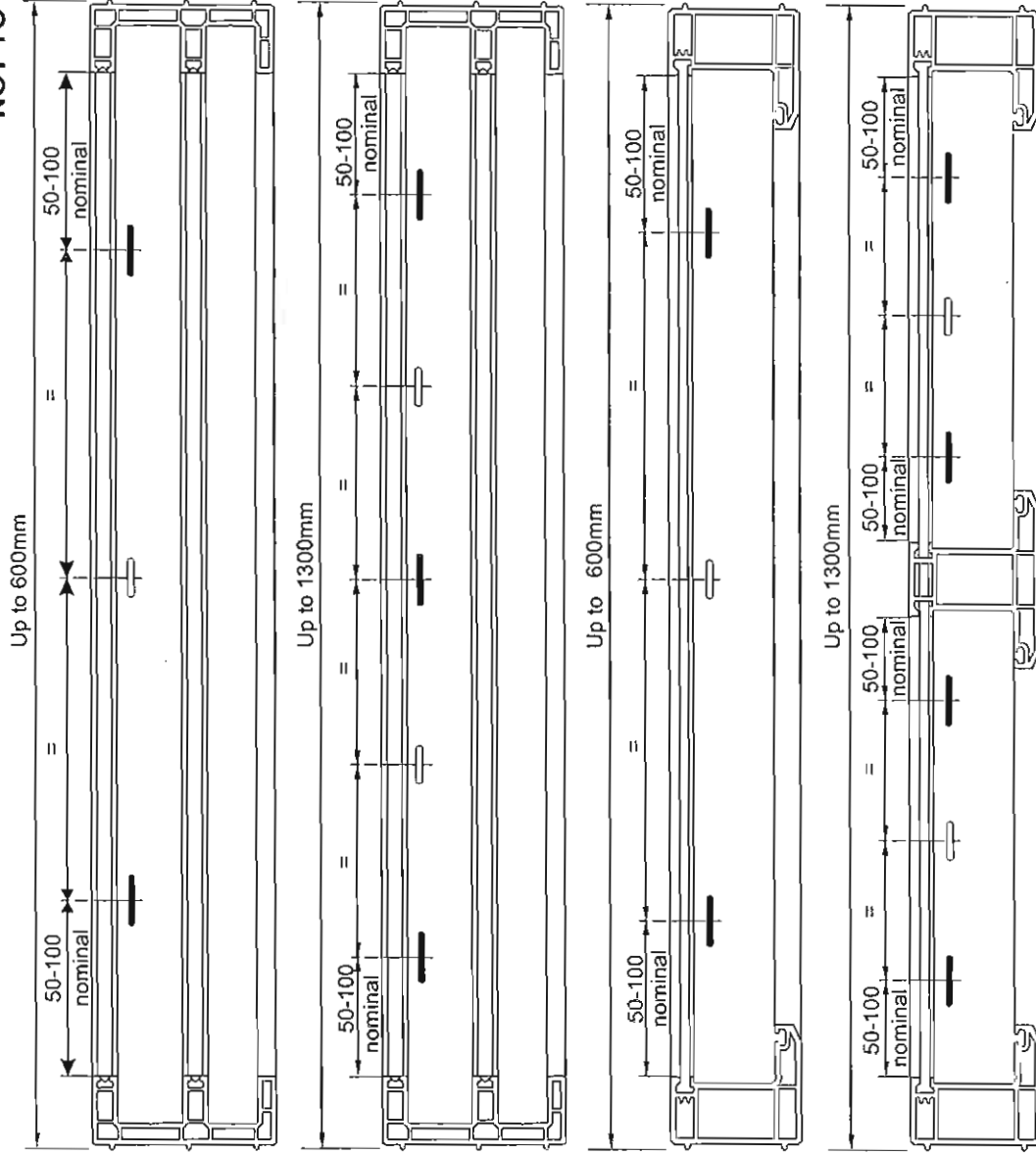
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Series 4000 - Drainage Details

NOT TO SCALE

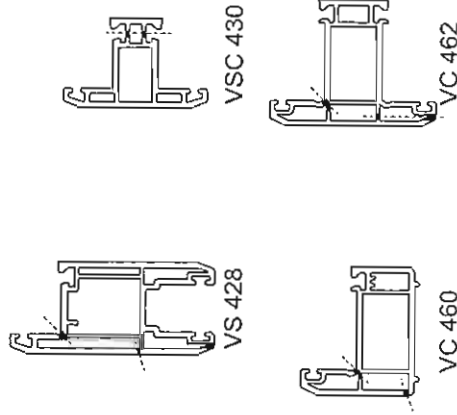
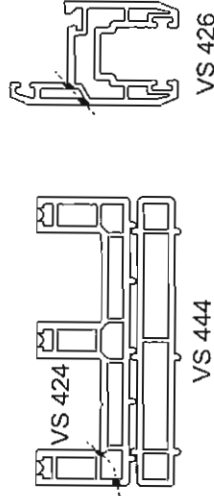
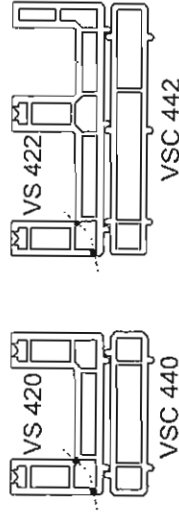
SL 4000 - Cross Sectional Drainage Positions



Drainage slot — must be offset from drainage slot — by min 50mm

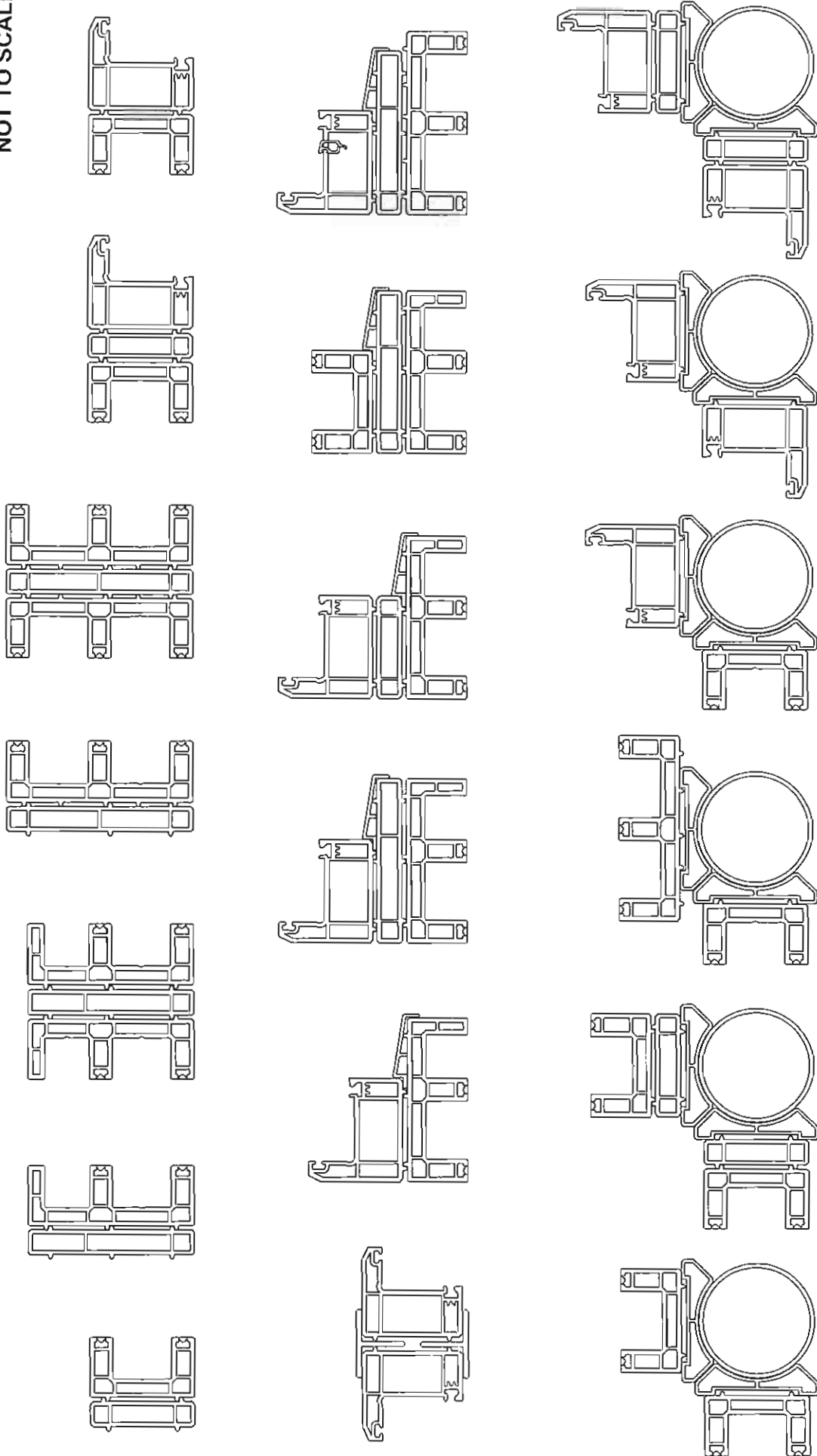
— Denotes Drainage In (slot 40mm x 5mm)

— Denotes Drainage Out (25mm x 5mm) (to fit DC-1415 drain cover)

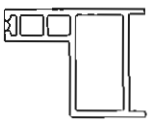
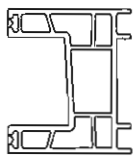
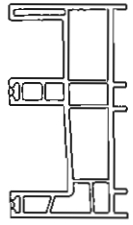
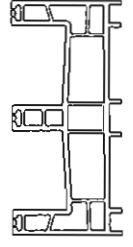
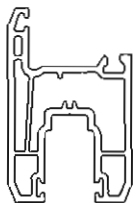
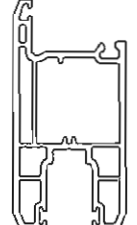
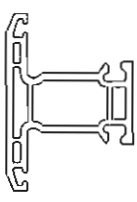
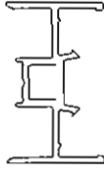
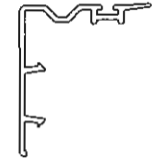
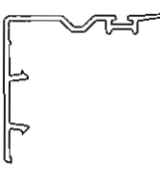
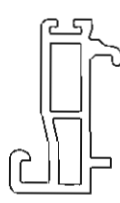
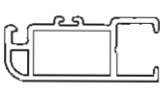
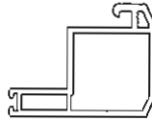
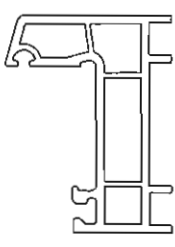
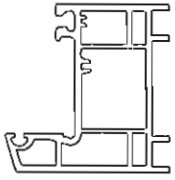
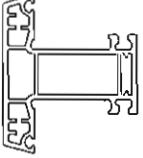
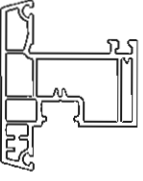
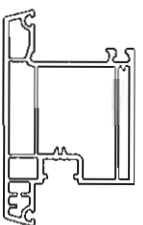


Series 4000 - Connection Details

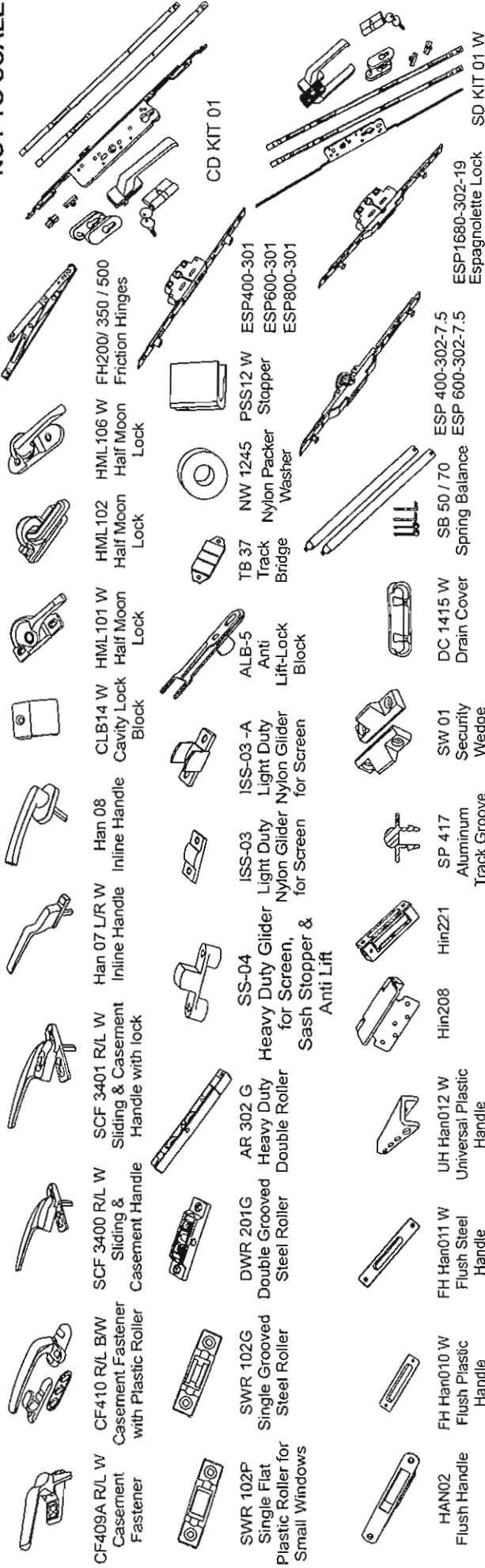
NOT TO SCALE



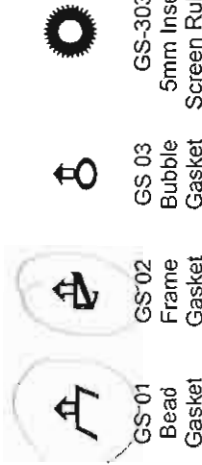
For complete range of SL 4000 profiles refer to page 1

VS 504  1 Track Frame	VS 506  2 Track Frame	VS 508  2 Track Frame with Net	VS 510  3 Track Frame	VS 512  Window Sash	VS 514  Door Sash	VS 516  Sliding Window Sash Mullion
VSC 522  24mm Glazing Bead	VSC 522-D  24mm Decorative Bead	VSC 524 10mm Glazing Bead  VSC 524-D 10mm Decorative Bead 	VSC 526  21mm Glazing Bead	VSC 526-D  21mm Decorative Bead	VC 528  35mm Glazing Bead	VC 528-D  35mm Decorative Bead
VS 530  Inline Adapter	VS 532  Inter-Locker Window	VS 534  Inter-Locker Door	VS 536  Brush Extension	VS 538  Insect Screen Bead	VS 446  Screen Sash	VC 468  Insect Screen Sash
VSC 542  Sliding Casement Adapter	VC 552  Slim Casement Frame	VC 554  Casement Frame	VC 556  Casement Sash Mullion	VC 558  Casement Sash Espagnolette	VC 560  Casement Door Sash Espagnolette	AP 540  Connector

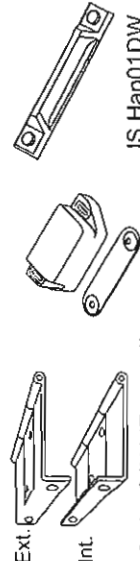
NOT TO SCALE



SL 5000 - Gaskets / Brush



SL 5000 - Insect Screen

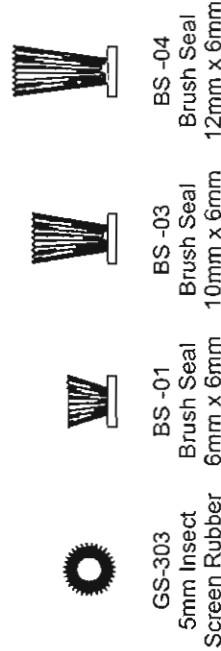


IS Net 01W (External)

IS Net 02W (Internal) IS Catch 01-25mmW

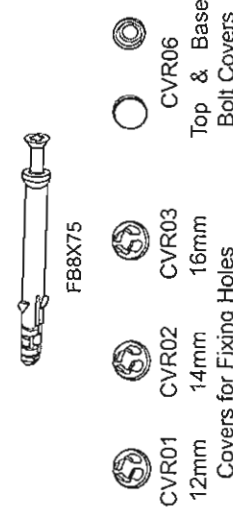
Insect Screen Hinges IS Catch 02-15mmW

SL 5000 - Steel Reinforcement



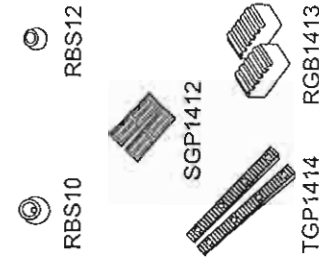
11

SL 5000 - Site Fixing



Top & Base
Bolt Covers

SL 5000 - Misc.

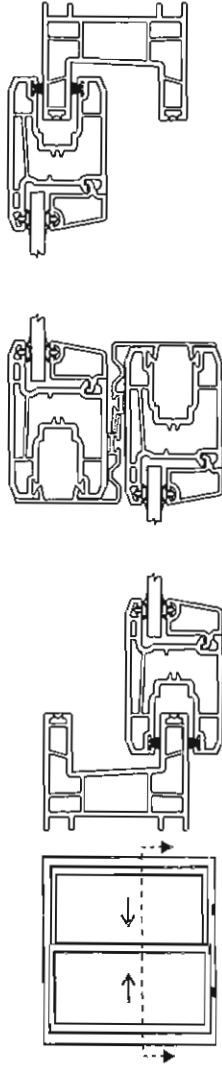


Product Codes Ending With W
W = White & B = Black Color

Vignet S/5000 SLIDING WINDOW ASSEMBLY

Vignet Inc. Vignet Centre, E. Rodriguez Jr. Ave.,
Libis, Quezon City, Manila, Philippines
TEL: (02) 631 2476 or (047) 491 1595 FAX: (02) 631 2469
E-Mail: info@vignet.net Web: http://www.vignet.net

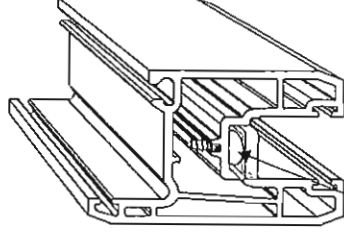
SL 5000 - Slide / Slide Assembly Without Insect Screen



NOT TO SCALE Reinforcement Not Shown

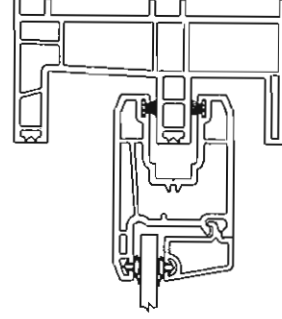
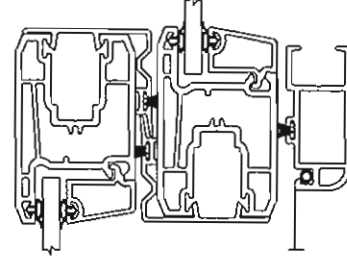
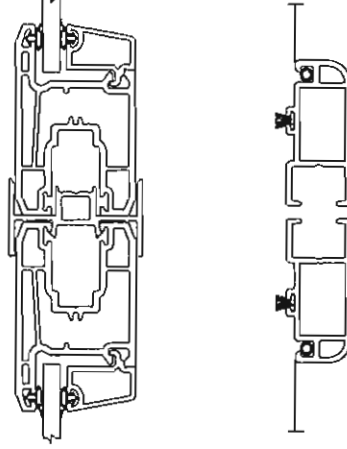
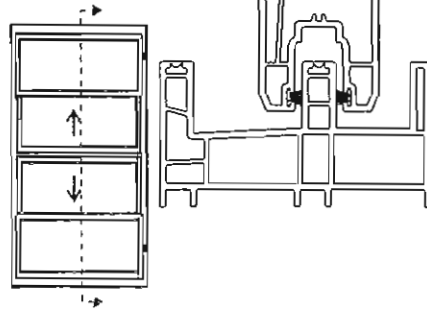
Roller / Slider Details

To 10Kg Sash use SS 04 or SWR 104 Roller
To 15Kg Sash use SWR 102P
To 20Kg Sash use SWR 102G with SP 417
To 25Kg Sash use DWR 201G Roller with SP 417
Above 25Kg Sash use AR 302G Roller with SP 417
IMPORTANT:
Use NW 1245 with , SWR 102P, 102G & DWR 201G
This will insure long-term and trouble-free operation.

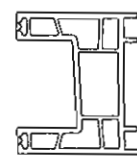


NW 1245
Nylon Packer Washer

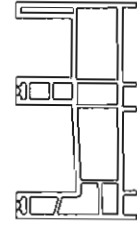
SL 5000 - Fixed /Slide / Slide / Fixed Assembly With Insect Screen



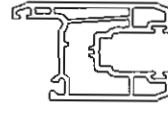
SL 5000 - Profiles



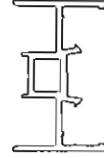
VS 506
2 Track Frame



VS 508
2 Track Frame
W/ Net



VS 512
Window Sash



VS 530
Inline Adapter

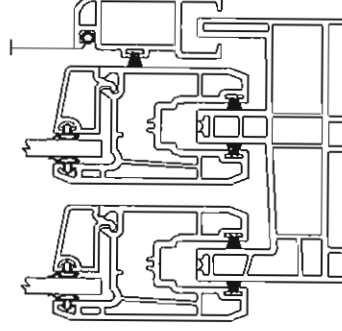
VSC 524
10mm
Glazing Bead



VSC 522
24mm
Glazing Bead



VS 446
Screen Sash



For complete range of SL 5000 profiles refer to page 1

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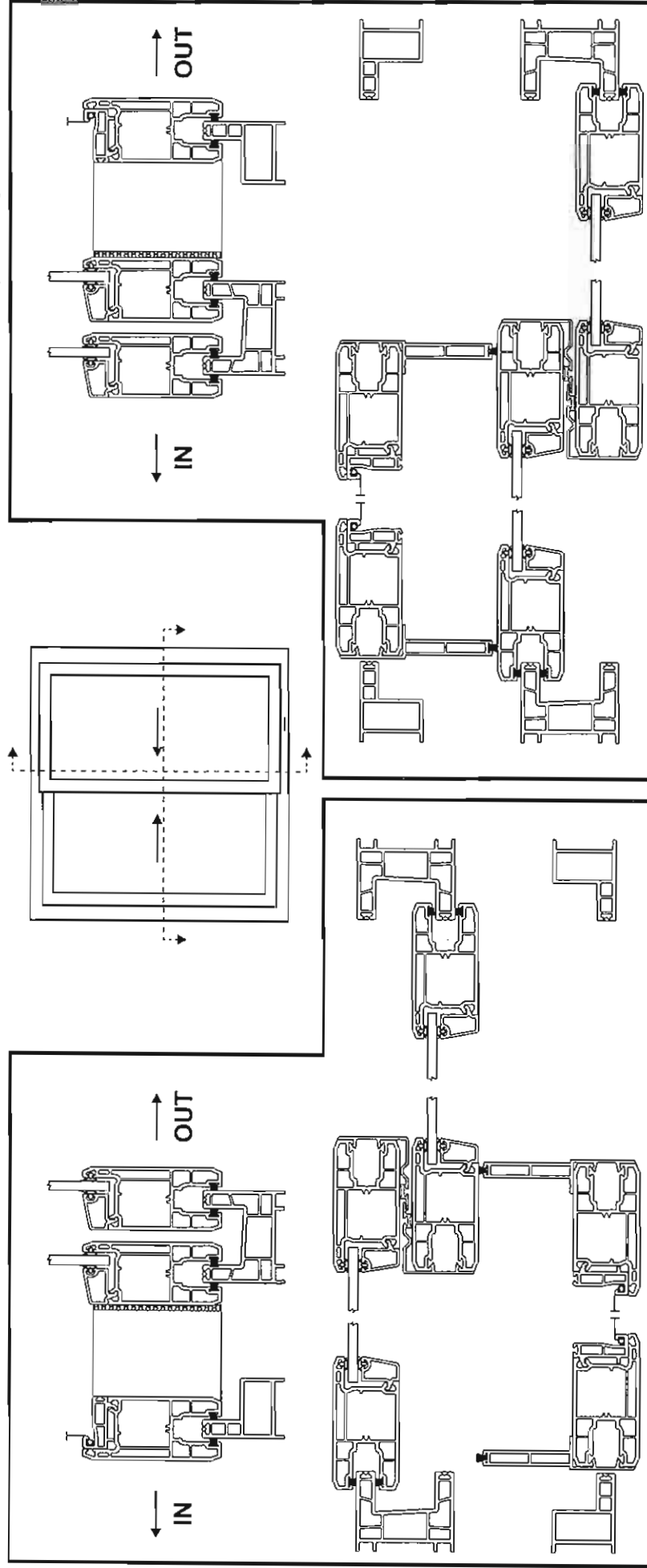
Vignet S/5000 SLIDING DOOR ASSEMBLY

Vignet Inc. Vignat Centre, E. Rodriguez Jr. Ave.,
Libis, Quezon City, Manila, Philippines
TEL: (02) 631 2476 or (047) 491 1595 FAX: (02) 631 2469
E-Mail: info@vignat.net Web: http://www.vignat.net

SL 5000 - Slide/Slide Door Assembly with Insect Screen

NOT TO SCALE
Reinforcement Not Shown

REVERSIBLE PROFILE



SL 5000 - Profiles

VS 504	1 Track Frame	VS 506	2 Track Frame	VS 514	Door Sash	VS 534	Inter-Locker Door	VSC 522	24mm Glazing Bead	VSC 524	10mm Glazing Bead	VS 536	Brush Extension	VS 538	Insect Screen Bead
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For complete range of SL 5000 profiles refer to page 1

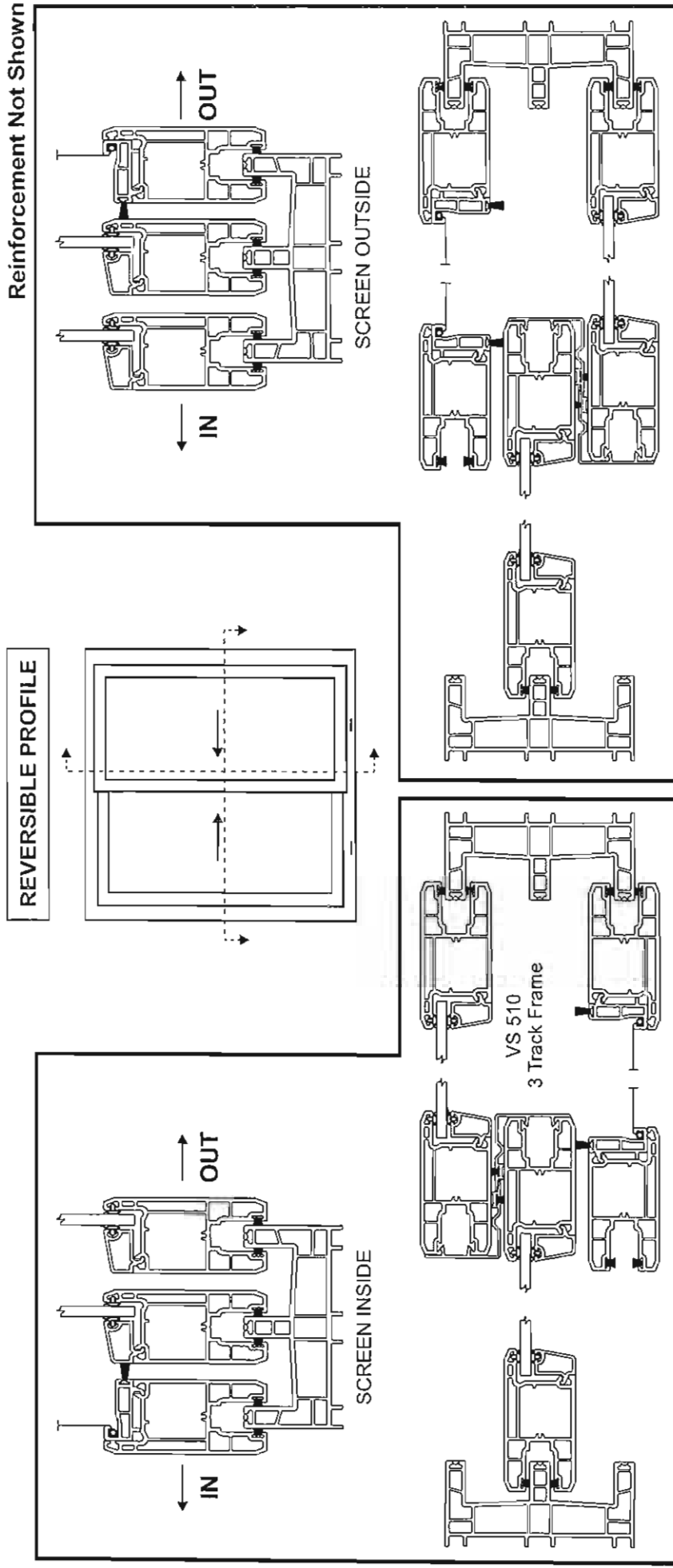
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Vignet S/5000 SLIDING DOOR ASSEMBLY

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E-Mail: info@vignet.net Web: http://www.vignet.net

SL 5000 - Slide/ Slide Door Assembly with Insect Screen

NOT TO SCALE
Reinforcement Not Shown



SL 5000 - Profiles

VS 510
3 Track Frame

VS 514
Door Sash

VS 534
Inter-Locker
Door

VSC 522
24mm
Glazing Bead

VSC 524
10mm
Glazing Bead

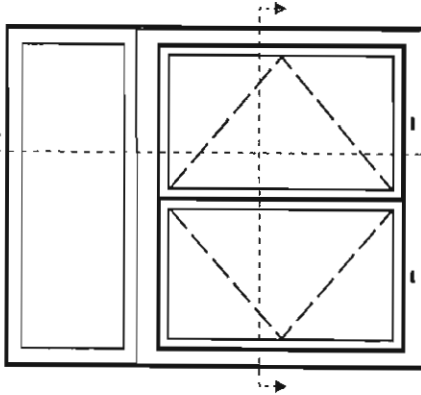
VS 538
Insect Screen
Bead

For complete range of SL 5000 profiles refer to page 1

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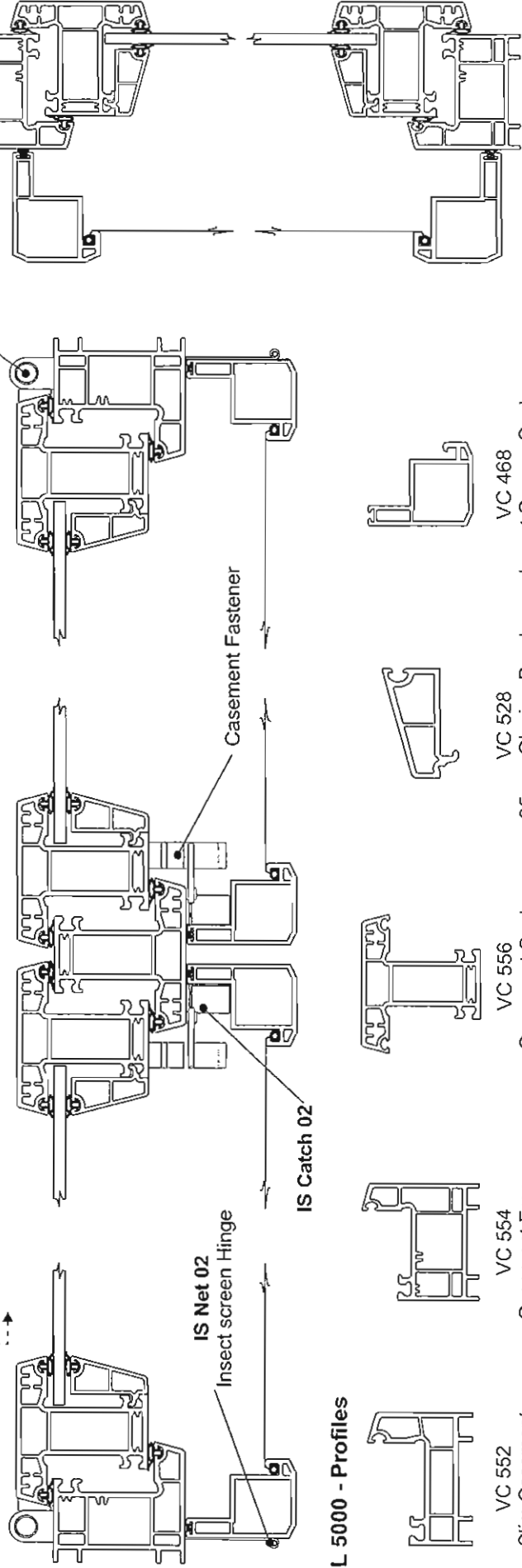
SL 5000 - Double Opening Assembly

NOT TO SCALE Reinforcement Not Shown



Technical Notes:

Maximum Sizes
 Side Hung Sash = 700mm wide x 1200mm high
 Top Hung Sash = 1000mm wide x 1000mm high
Hinges - 18mm Wide x 15mm High
 Sash Width up to 400mm use FH 200
 Sash Width up to 600mm use FH 350
 Sash Width up to 700mm use FH 500
Locks
 Use Casement Fastener (CF 409) or (CF 410)

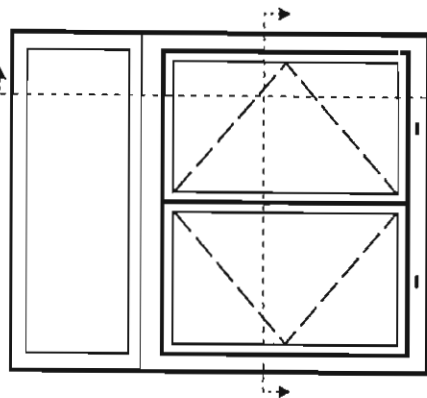


SL 5000 - Profiles

	VC 552	Slim Casement Frame
	VC 554	Casement Frame
	VC 556	Casement Sash Mullion
	VC 528	35mm Glazing Bead
	VC 468	Insect Screen Sash

For complete range of SL 5000 profiles refer to page 1

SL 5000 - Double Opening Assembly



Technical Notes:

Maximum Sizes

Side Hung Sash = 700mm wide x 1200mm high

Top Hung Sash = 1000mm wide x 1000mm high

Hinges - 18mm Wide x 15mm High

Sash Width up to 400mm use FH 200

Sash Width up to 600mm use FH 350

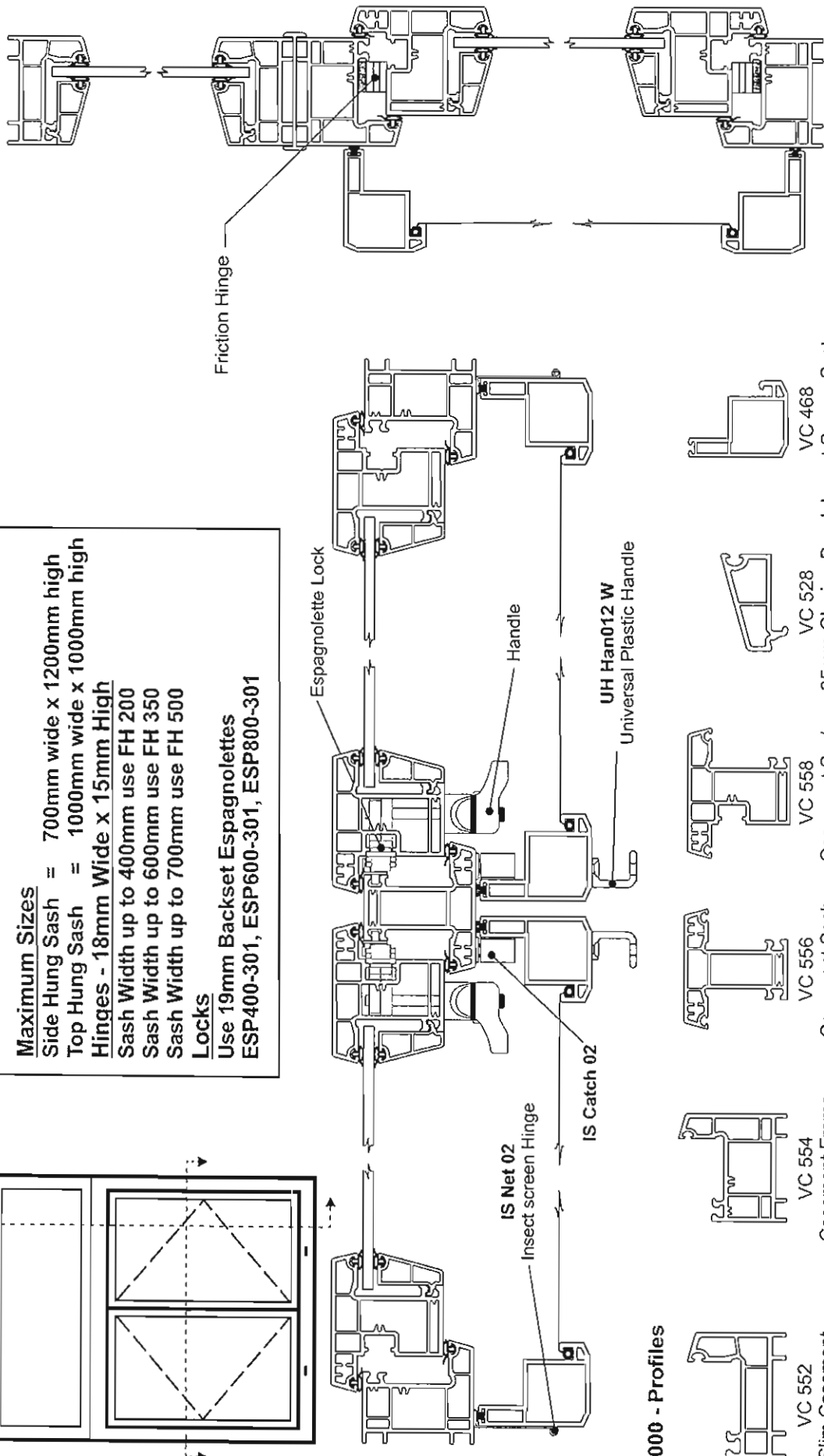
Sash Width up to 700mm use FH 500

Locks

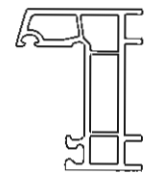
Use 19mm Backset Espagnolettes

ESP400-301, ESP600-301, ESP800-301

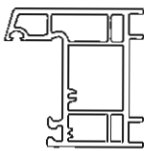
NOT TO SCALE Reinforcement Not Shown



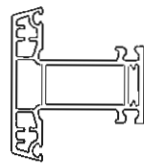
SL 5000 - Profiles



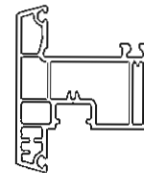
VC 552
Slim Casement
Frame



VC 554
Casement Frame
Mullion



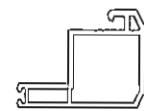
VC 556
Casement Sash
Mullion



VC 558
Casement Sash
Espagnolette



VC 528
35mm Glazing Bead



VC 468
Insect Screen Sash

For complete range of SL 5000 profiles refer to page 1

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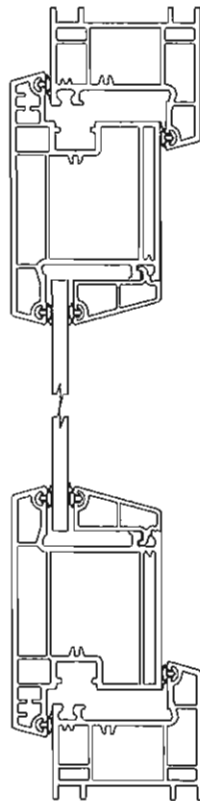
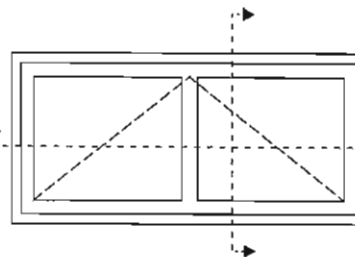
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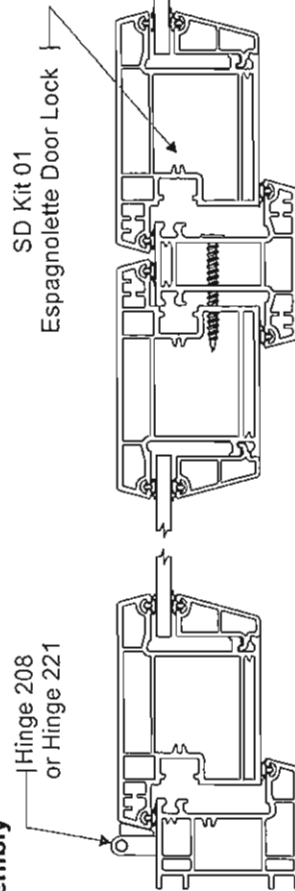
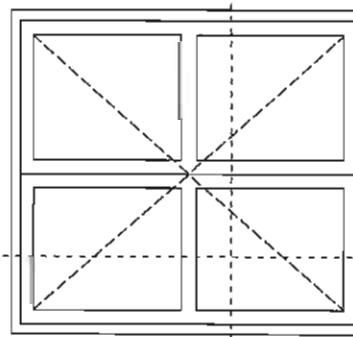
SL5000 CASEMENT DOOR ASSEMBLY

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E-Mail: info@vignet.net Web: http://www.vignet.net

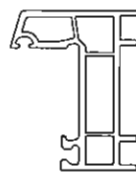
SL 5000 - Single Opening Assembly



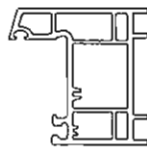
SL 5000 - Double Opening Assembly



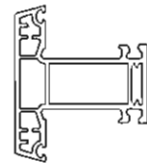
SL 5000 - Profiles



VC 552
Slim Casement
Frame



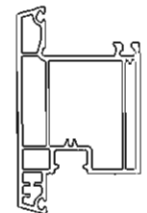
VC 554
Casement
Frame



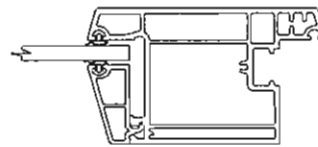
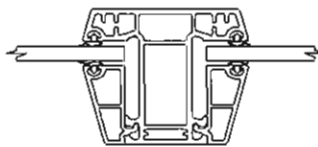
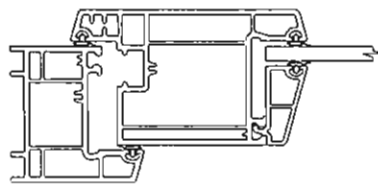
VC 556
Casement Sash
Mullion



VC 528
35mm Glazing
Bead



VC 560
Door
Sash



NOT TO SCALE Reinforcement Not Shown

For complete range of SL 5000 profiles refer to page 1

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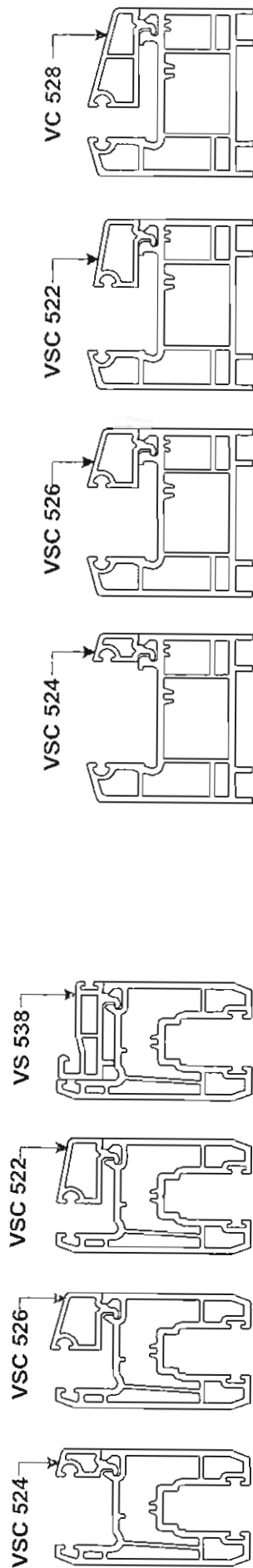
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Vignet SL5000 BEAD & REINFORCEMENT

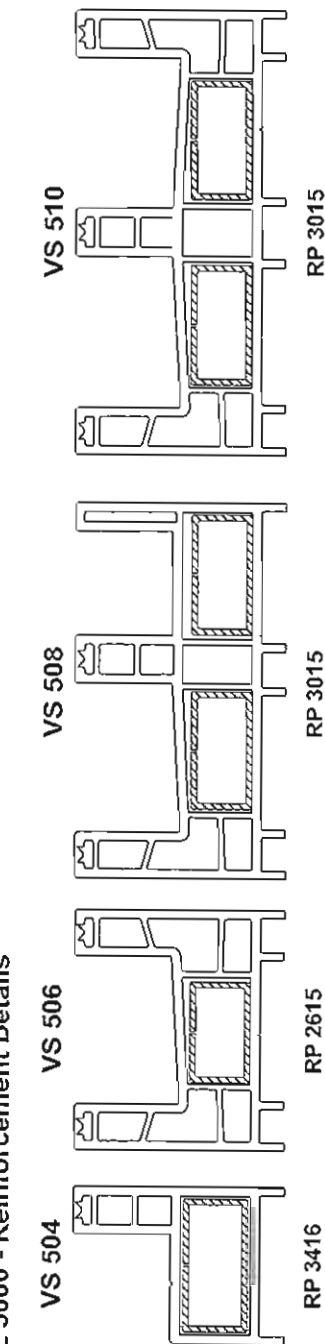
Vignet Inc. Vignot Centre, E. Rodriguez Jr. Ave.,
Libis, Quezon City, Manila, Philippines
TEL: (02) 631 2476 or (047) 491 1595 FAX: 631 2469
E-Mail: info@vignot.net Web: http://www.vignot.net

SL 5000 - Glazing Bead Details

NOT TO SCALE



SL 5000 - Reinforcement Details

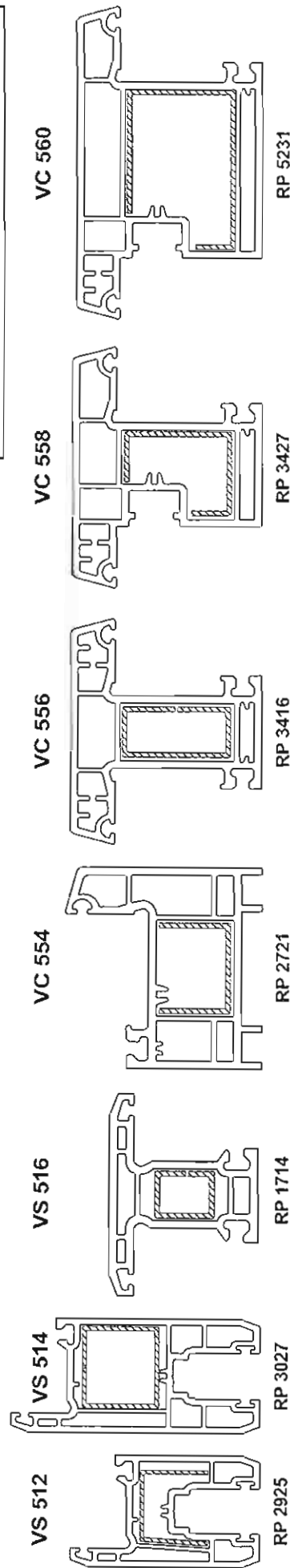


NOTE :

All reinforcements should be fixed no less than 100mm from the ends of the section and a minimum of 300mm centers using the correct size self drilling screws.

IMPORTANT: For Windows exceeding Sash Height: 1.6 m. & Sash Width: 0.8 m.

Always Use Tempered Glass for Doors & Large Opening Windows.
Maximum RECOMMENDED Door Height: 2.2 m.
Maximum RECOMMENDED Width: 0.9 m.



For complete range of SL 5000 profiles refer to page 1

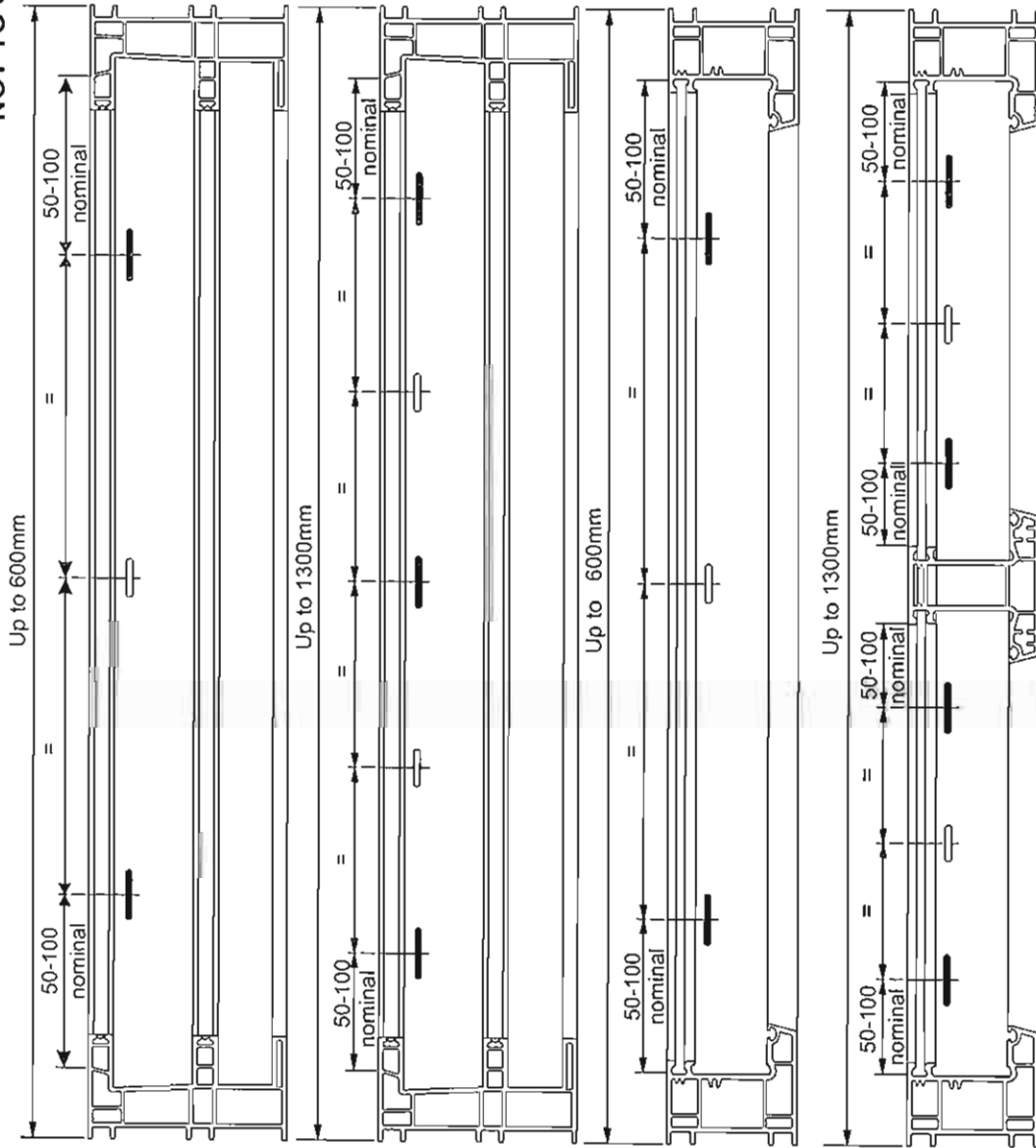
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SL 5000 - Drainage Details

NOT TO SCALE

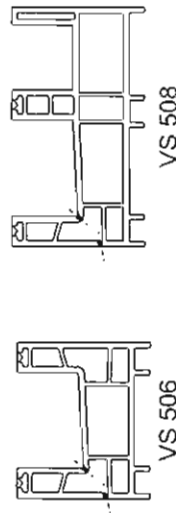
SL 5000 - Cross Sectional Drainage Positions



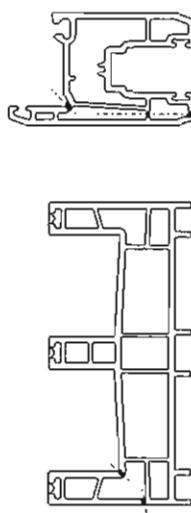
Drainage slot — must be offset from drainage slot by min 50mm

— Denotes Drainage In (slot 40mm x 5mm)

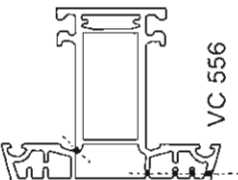
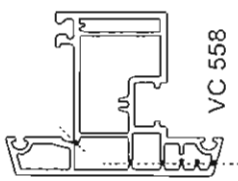
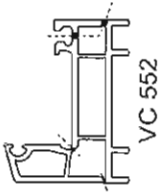
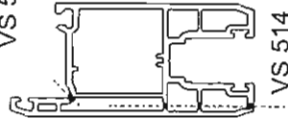
□ Denotes Drainage Out (25mm x 5mm) (to fit DC1415 drain cover)



VS 508

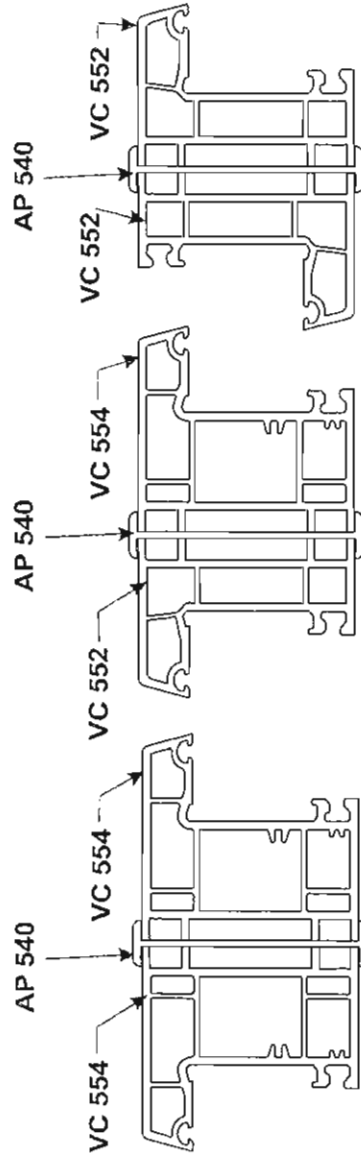
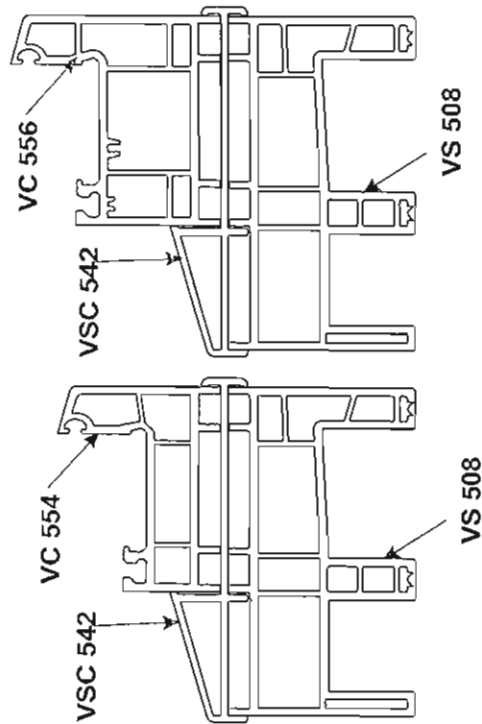


VS 512

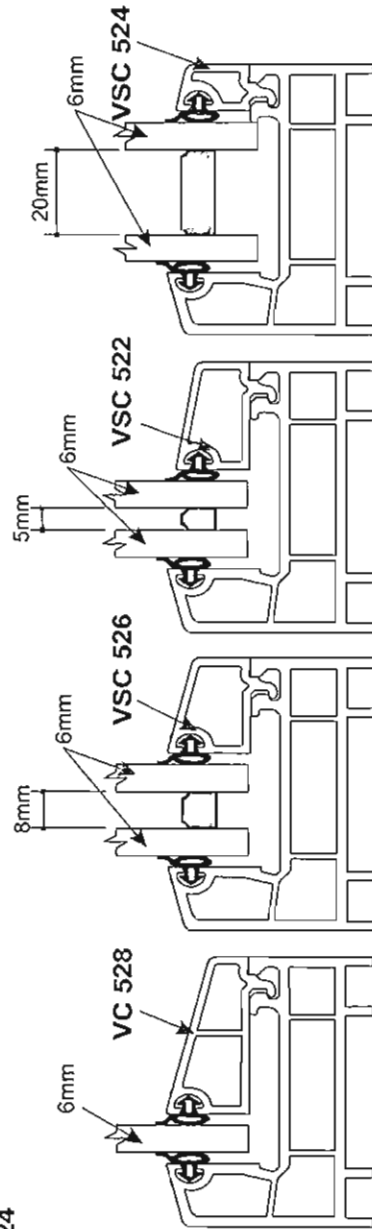
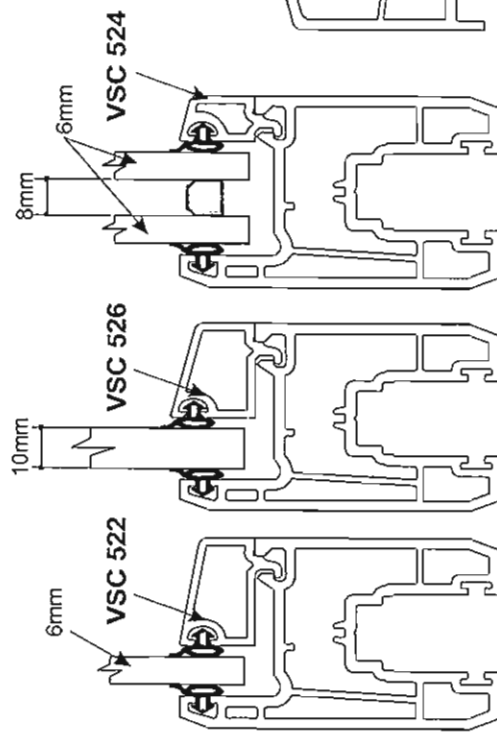


SL 5000 - Connection Details

NOT TO SCALE



SL 5000 - Glass & Bead Option Details



NOTE: All Aluminum Space Bar Must be filled with Desiccant Granules

For complete range of SL 5000 profiles refer to page 1



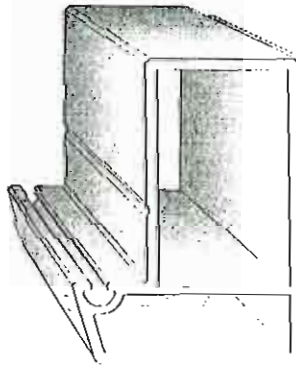
SL6000 PROFILE & HARDWARE

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SL 6000 - Profiles

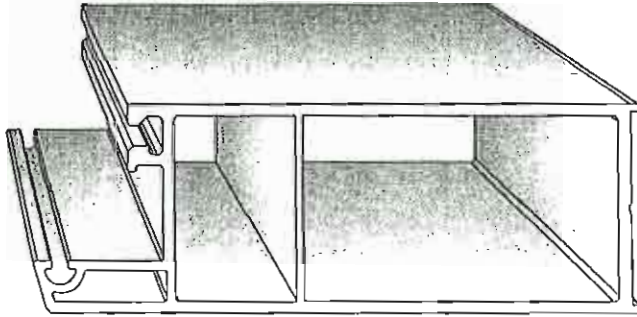
NOT TO SCALE

SL 601



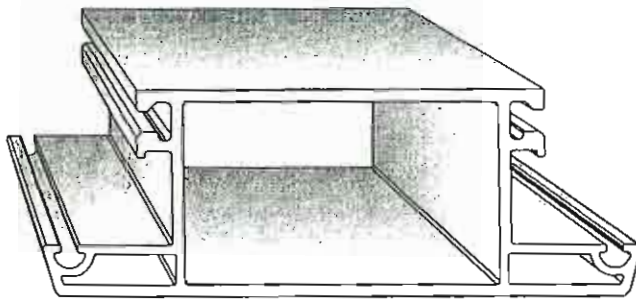
Door Frame

SL 602



Door Sash

SL 610



Door Sash Mullion

VSC 438



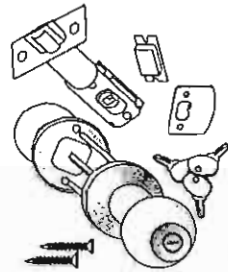
15mm Glazing Bead

VSC 524

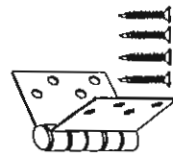


10mm Glazing Bead

SL 6000 - Hardwares



Available in Local Market
Round Type
Door Knob



Available in Local Market
Stainless Steel
Hinge



GS-302
Bubble
Gasket

GS-01
Bubble
Gasket



VUG-01
Universal
Gasket



CVR02
16mm



CVR04
18mm

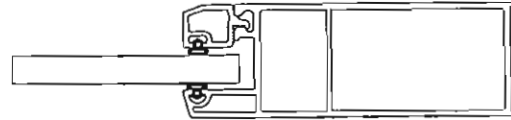
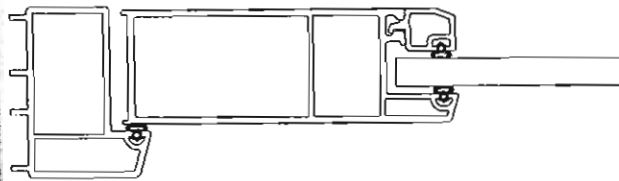
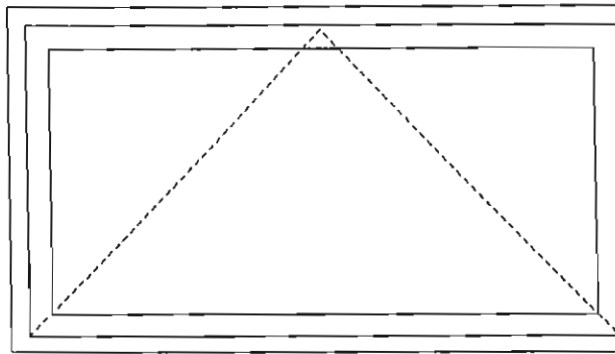
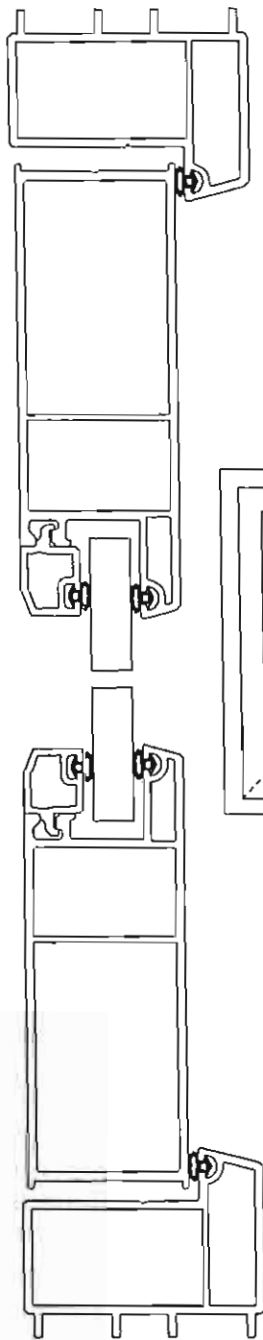


SL 6000 PROFILE GUIDE

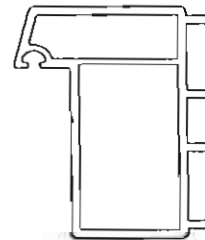
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E-Mail: info@vignet.net Web: http://www.vignet.net

SL 6000 - One Opening

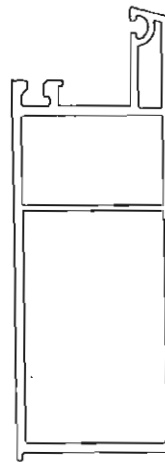
NOT TO SCALE



SL 6000 - Profiles



SL 601
Door Frame



SL 602
Door Sash



VSC 438
15mm Glazing Bead



VSC 524
10mm Glazing Bead

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Oct. 2008 Rev. 1 P.2 of 4

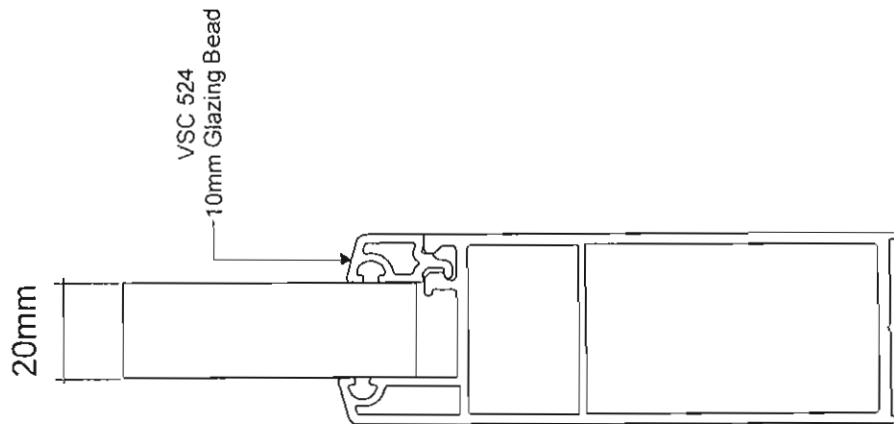
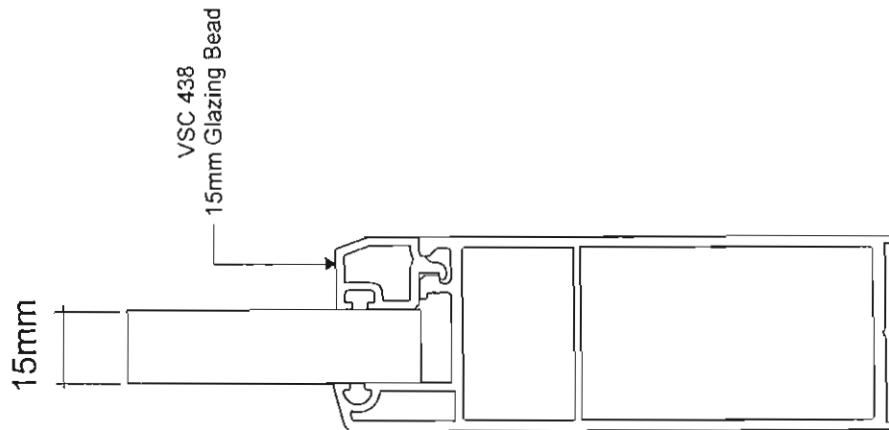
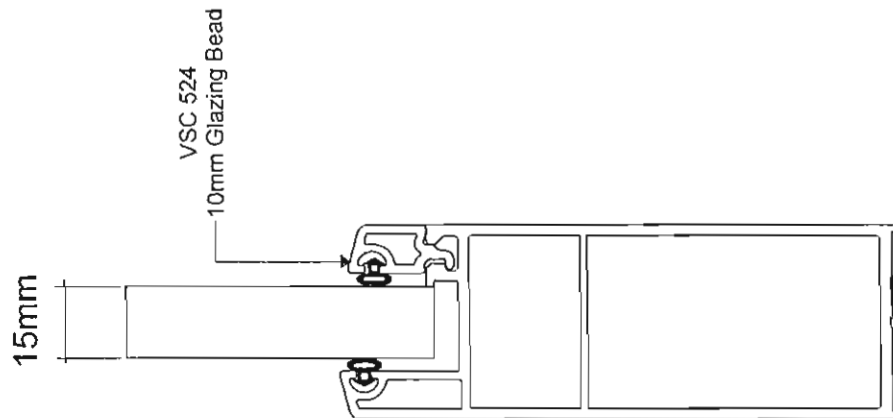
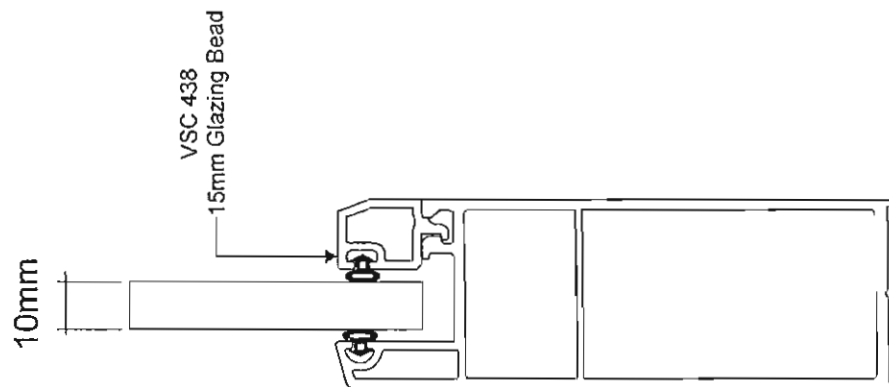


BEAD DETAILS

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SL 6000 - Bead Sections

NOT TO SCALE



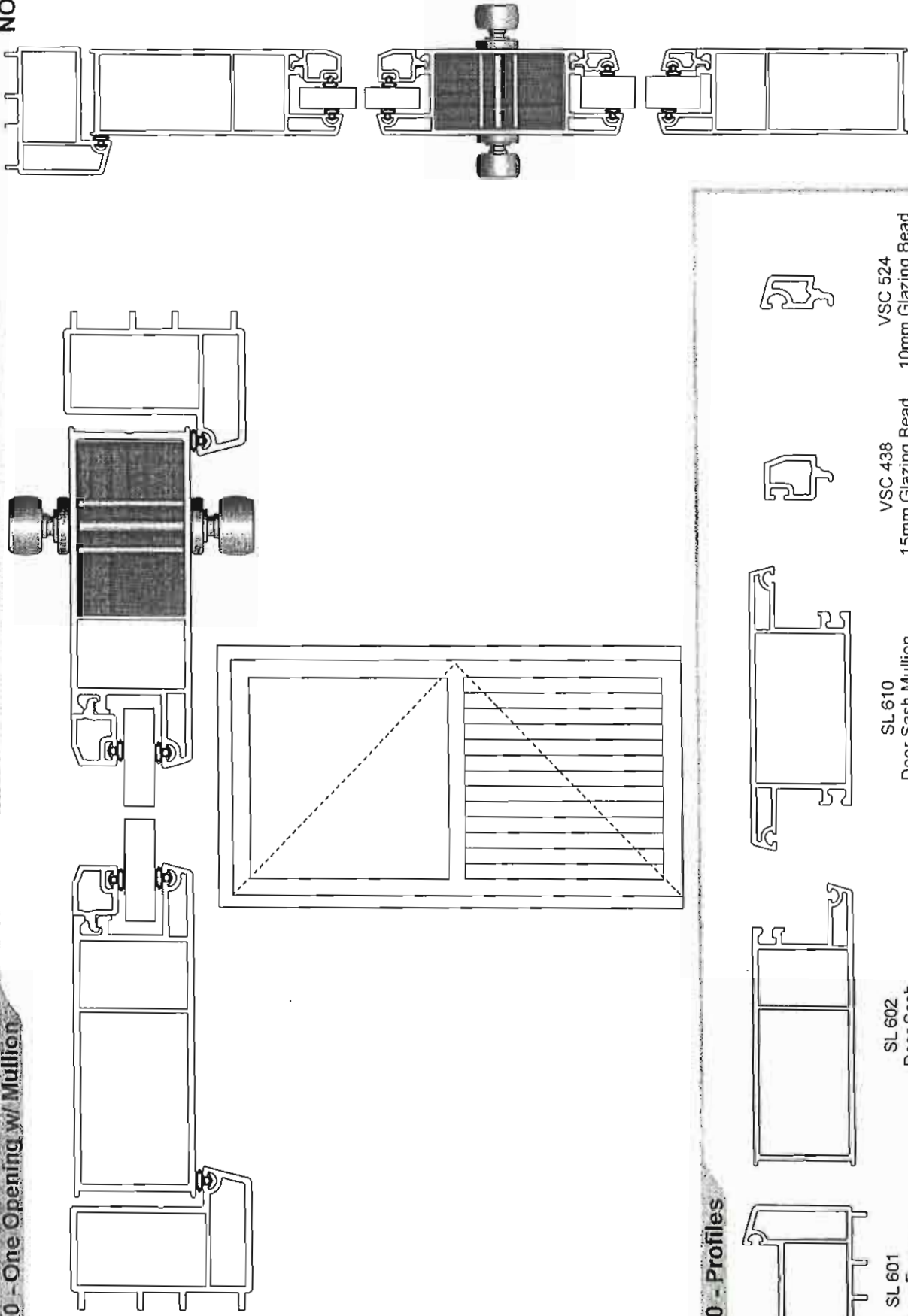


PROFILE GUIDE

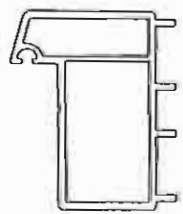
Vignet Inc. Vignet Centre, E. Rodriguez Jr. Ave.,
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TEL: (02) 631 2476 or (047) 491 1595 FAX: (02) 631 2469
E-Mail: info@vignet.net Web: http://www.vignet.net

SL 6000 - One Opening w/ Mullion

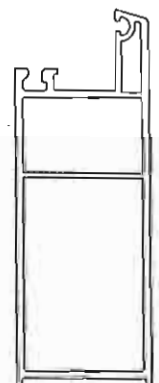
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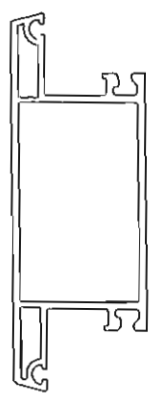
SL 6000 - Profiles



SL 601
Door Frame



SL 602
Door Sash



SL 610
Door Sash Mullion



VSC 438
15mm Glazing Bead



VSC 524
10mm Glazing Bead